



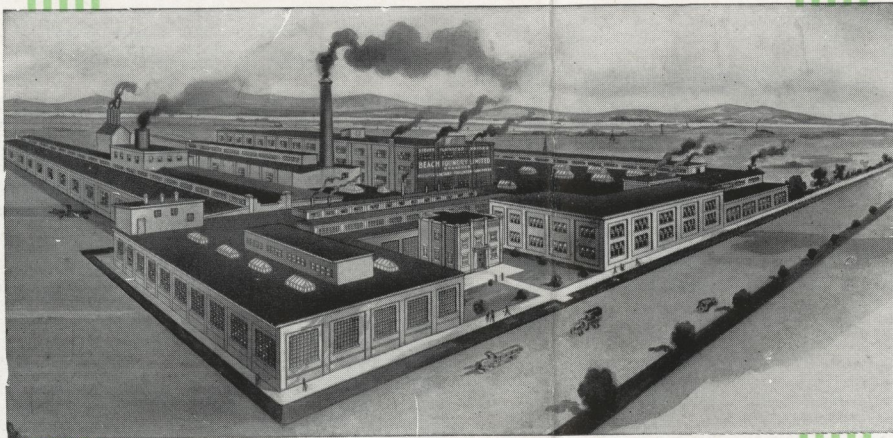
*The*  
**BEACH**

GLOW-MAID  
RAY-MAID  
SUN-RAY

MADE IN CANADA BY  
**BEACH FOUNDRY LIMITED**  
OTTAWA - CANADA

*Branches*

WINNIPEG - CALGARY - EDMONTON - VANCOUVER



THE HOME OF BEACH COAL AND WOOD RANGES AND HEATERS,  
ALSO BEACH GAS AND ELECTRIC RANGES AND FURNACES.

## The Largest and Most Modernly Equipped STOVE and FURNACE PLANT IN CANADA

**B**EACH Coal and Wood Ranges, Gas and Electric Ranges, Heaters, and Warm Air Furnaces are produced in Canada's largest and most up-to-date exclusive Stove and Furnace Plant by a strictly Canadian organization of over Forty Years experience, which takes great pride in making better built stoves and furnaces. Only the most advanced methods of production are employed in our efforts to give the consumer the greatest stove or furnace value obtainable. The name "BEACH" on any Beach product designates quality and value, and when you buy a Beach—you can buy with assurance that you will receive the utmost in value—and satisfaction.

MANUFACTURED BY

**BEACH FOUNDRY LIMITED**  
OTTAWA, CANADA

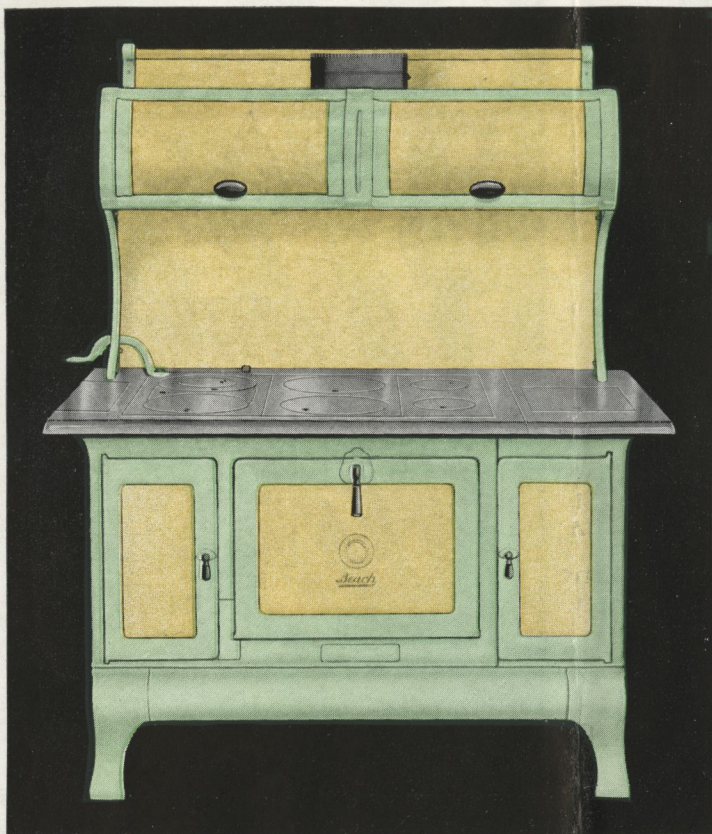
*Branches:*

WINNIPEG - CALGARY - EDMONTON - VANCOUVER

## • A TIMELY SUGGESTION

**Y**OU don't buy a kitchen range very often . . . once or twice in a lifetime . . . yet there is no other piece of furniture in the home that is called upon to give as much service as the stove. A good stove is the housewife's most important help-mate and consequently her interest should carefully be considered when selecting a range. A smart appearing quality range of strictly modern design not only brightens up the kitchen but inspires greater interest in cooking which actually becomes a pleasure in place of drudgery.

The service and satisfaction obtained from a good range can never be measured with price and the comforts and advantages of a high class range remain long after price is forgotten. The good housewife deserves the best.



THE BEACH GLOWMAID WITH WARMING CLOSET  
GREEN AND IVORY PORCELAIN ENAMEL FINISH

# BEACH ENAMELLED FINISH RANGES

THE BEACH GLOWMAID is a distinctly modern all-cast Range possessing many new and exclusive refinements which improve cooking performance and permit added convenience.

Possessing symmetrical beauty, with all hinges and bolts carefully concealed and finished in delicate colour shades, the Glowmaid becomes a treasured acquisition in to-day's modern kitchen.

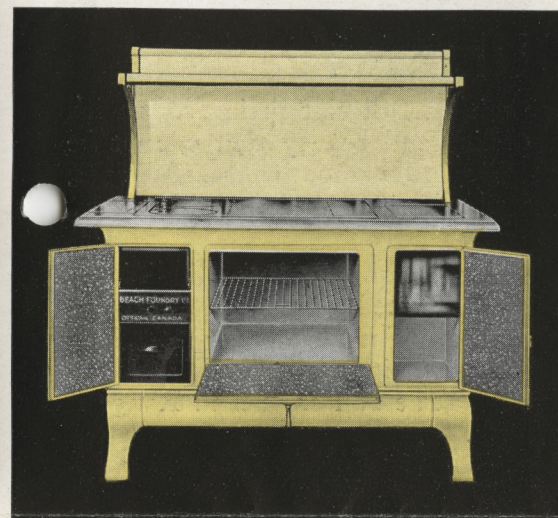
The heavily reinforced hot spot cooking top, of key plate or French top design, with direct feed fuel door and the built-in warming compartment or combined reservoir and warming compartment at the right, are some of the special features that have made the Glowmaid so popular. It is sturdily built for a generation of dependable service.

The Glowmaid may be supplied with High Shelf or with Warming Closet, as desired.

Finished in Green-Ivory or Two Tone Ivory Porcelain Enamel.

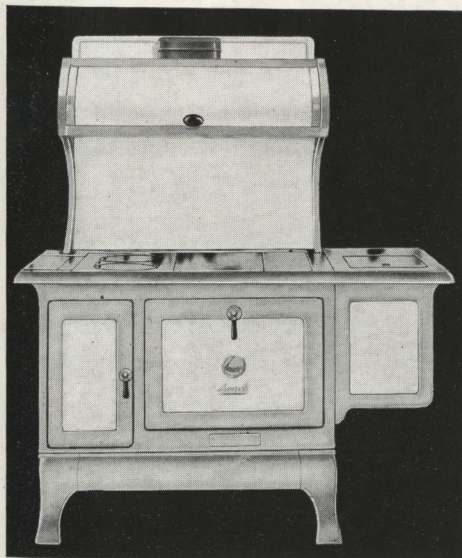
## SPECIFICATIONS

Floor Space Required.....	48" x 32"	Size of Utensil Compartment.....	10" x 18" x 8 1/2"
Size of Cooking Top.....	48" x 26 1/2"	Size of Warming Closet.....	42 1/2" x 15" x 8 1/2"
Height of Cooking Top.....	31"	Size of Top Shelf.....	41 1/2" x 10"
Size of Baking Oven.....	18" x 19 1/4" x 13"	Height from Cooking Top to Shelf.....	16 3/4"
Size of Firebox (Coal).....	18 1/2" x 9" x 10 3/4"	Shipping Weight (Range only).....	530 lbs.
Capacity of Reservoir.....	6 3/4 Gallons	Shipping Weight (High Shelf).....	35 lbs.
Shipping Weight (Warming Closet).....		94 lbs.	



THE BEACH GLOWMAID WITH ALL DOORS IN OPEN POSITION SHOWING OVEN INTERIOR, RESERVOIR, UTENSIL COMPARTMENT, FIRE AND ASH DOOR COMPARTMENTS.

THE BEACH RAYMAID, companion to the Glowmaid, provides a flexibility of style and equipment and at the same time approximates the Glowmaid beauty, lacking only its cabinet proportion. It may be equipped with a large quick heating copper reservoir, cast iron encased place of end shelf. It is supplied with an unusually deep and serviceable warming closet or with high shelf as desired.

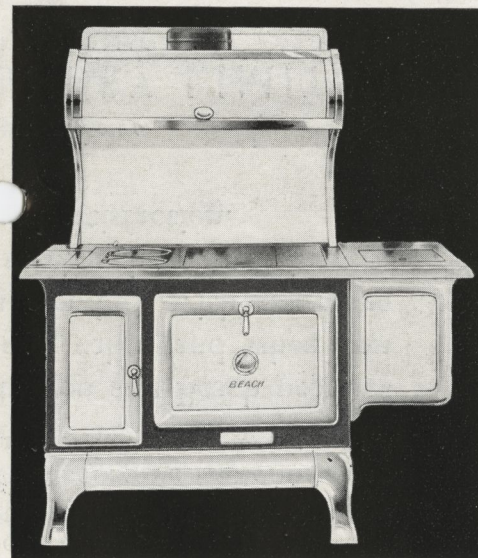


NO. 18FA BEACH RAYMAID WITH RESERVOIR  
AND WARMING CLOSET, STANDARD FINISH  
GREY AND WHITE PORCELAIN ENAMEL.

Supplied in Green-Ivory or Two Tone Ivory porcelain enamel finishes, also with nickel and enamel trim as illustrated at the right.

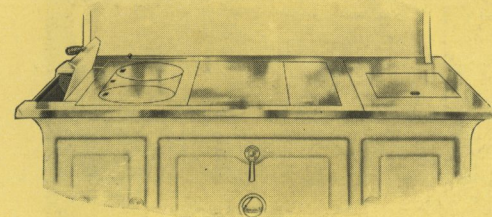
## SPECIFICATIONS No. 18 FA RAYMAID

	Without Reservoir	With Reservoir
Floor Space Required.....	40 1/2" x 32"	48 1/2" x 32"
Size of Cooking Top.....	40 1/2" x 26 1/2"	48 1/2" x 26 1/2"
Height of Cooking Top.....	31"	31"
Size of Baking Oven.....	18" x 19 1/4" x 13"	18 1/2" x 9" x 10 3/4"
Size of Firebox.....	18 1/2" x 9" x 10 3/4"	18 1/2" x 9" x 10 3/4"
Capacity of Reservoir.....	9 1/2 Gallons	9 1/2 Gallons
Size of Warming Closet.....	34" x 15" x 8 1/2"	34" x 15" x 8 1/2"
Size of High Shelf.....	34" x 10"	16 3/4"
Height from Cooking Top to Shelf.....	16 3/4"	16 3/4"
Shipping Weight, Range only.....	460 lbs.	510 lbs.
Shipping Weight, Warming Closet.....	76 lbs.	76 lbs.
Shipping Weight, High Shelf.....	30 lbs.	30 lbs.



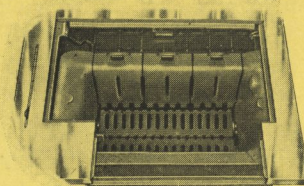
NO. 18FA BEACH RAYMAID WITH RESERVOIR AND WARMING CLOSET IN BLACK FINISH WITH NICKEL AND ENAMEL TRIM.

## SPECIAL FEATURES



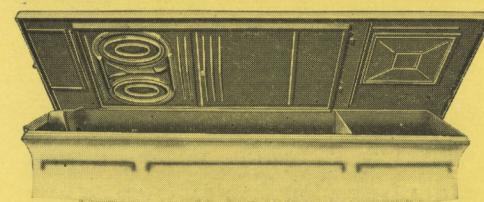
### HOT SPOT COOKING TOP

The Glowmaid Hot Spot Cooking Top with large and improved coal chute which opens into firebox. Note how the front key plate with cooking covers are moved over to the right so that cooking utensils are directly over that portion of the cooking top which is subjected to the intense heat of the burning fuel.



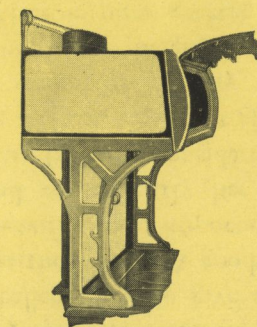
### SLOTTED HOT BLAST FIREBOX

The "slotted" hot blast firebox embodied in the Beach Glowmaid. The heavy duplex grates and linings of this firebox assure freedom of repairs.



### REINFORCED TOP

The scientific reinforcing on the under side of the cooking top eliminates warpage at points where the heat is most intense.

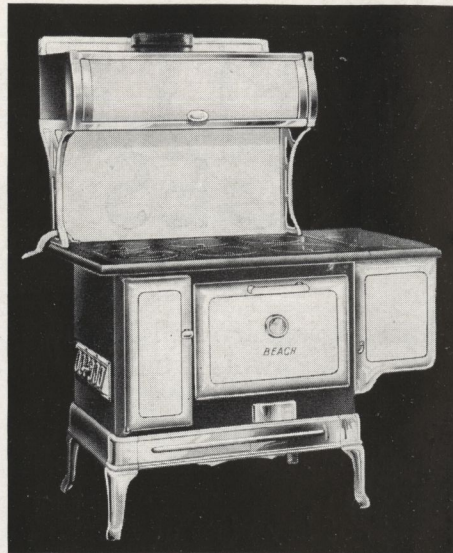


### THE WARMING CLOSET

The Warming Closets embodied in the Glowmaid, Raymaid and Sunray Ranges are designed to conform with the general lines of the range and present a smart appearance. It will be noted that Warming Closet projects to the rear, thus allowing the smoke-pipe to extend up through the back of the Closet. This provides an exceptionally roomy closet that will keep dishes, etc., hot. The closet is also supplied with a convenient combination pipe and check damper.



THE BEACH SUNRAY WITH RESERVOIR AND WARMING CLOSET. TWO TONE IVORY PORCELAIN ENAMEL.

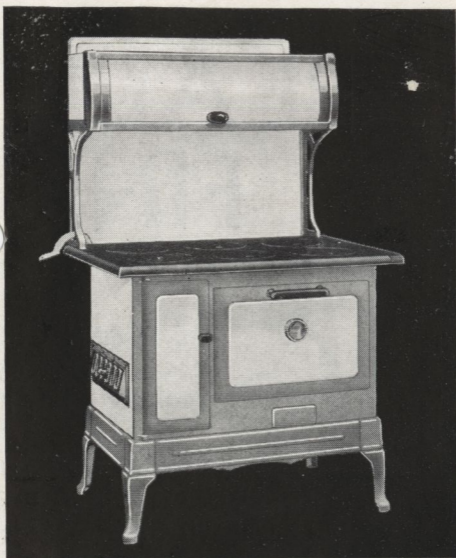


THE BEACH SUNRAY WITH RESERVOIR AND WARMING CLOSET IN BLACK FINISH WITH NICKEL AND ENAMEL TRIM.

## The BEACH SUNRAY

THE BEACH SUNRAY is a steel range with a full cast main front with either 16" or 18" oven. It possesses quality and beauty that cannot be equalled in any range of its class and price. Its smooth, graceful lines, free from unsightly bolts and hinges, its pleasing proportion and its many inbuilt qualities will appeal to you at sight.

The well proportioned firebox is heavily lined and equipped with individual shaker bars of the anti-clinker type. The oven is constructed of heavy gauge rust-resisting steel and is rigidly braced to prevent warping. The heat is controlled by means of an adjustable direct draft damper, and because of its scientifically designed flues, uniform oven temperatures are always assured. The full enamelled Range is supplied in Green Ivory or in Two Tone Ivory finish.



THE BEACH SUNRAY, COMPLETE WITHOUT RESERVOIR  
AND WITH WARMING CLOSET. FULL PORCELAIN ENAMEL.

## SPECIFICATIONS

	No. 16 FB	No. 18 FB
Floor Space Required, Square.....	36"x30"	38"x30"
Floor Space Required, (with Reservoir)...	44½"x30"	46½"x30"
Size of Cooking Top, Square.....	36"x25"	38"x25"
Size of Cooking Top, (with Reservoir)...	44½"x25"	46½"x25"
Height of Cooking Top	32¼"	32¼"
Size of Baking Oven.....	16¼"x19½"x12½"	18¼"x19½"x12½"
Size of Firebox.....	17"x7½"x10¾"	17"x7½"x10¾"
Capacity of Reservoir.....	6½ Gallons	6½ Gallons
Size of Warming Closet	32"x15"x8½"	34"x15"x8½"
Size of High Shelf.....	32"x10"	34"x10"
Height from Cooking Top to Shelf.....	16¾"	16¾"
Shipping Weight—		
Range only, Square	340 lbs.	365 lbs.
Range only, Extended	380 lbs.	405 lbs.
Warming Closet only	72 lbs.	76 lbs.
High Shelf only.....	28 lbs.	30 lbs.