Prediction of Combined Heat and Mass Transfer for a Fully Developed Flow of Supercritical Water

By

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ABSTRACT

Supercritical water oxidation (SCWO) is a technology for destroying organic wastes. In this process, water, organic waste and oxidant are brought together, and organics are oxidized to carbon dioxide and water. Under supercritical conditions, water has different features compared to normal water. Inorganic salts become insoluble at supercritical condition. Salts dissolved in organic wastes and produced from base and acid reactions in the system precipitate out of solution in the reactor. Fouling from salt is a serious problem for SCWO development. The salt deposition rate is proportional to the mass transfer coefficient and concentration difference between the wall and the bulk solution.

In this work, a mass transfer model using concepts introduced by Deissler is developed based on an analogy among momentum, heat and mass transfer. The study focuses on supercritical water flow in a heated horizontal pipe. We ignore entrance length effects and assume that it is fully developed turbulent flow. Buoyancy is neglected in present research, so the flow is axisymmetric. The mixing length model with Van Driest's expression is used to calculate an eddy viscosity. We call this method to calculate heat and mass transfer coefficient the "Deissler-Van Driest" model.

The model is validated by comparing laminar parabolic velocity profiles and turbulent velocity profiles for constant properties. The agreement in both cases is very good. Different mesh sizes are tested to check the effect on the results. Further validation is performed for variable properties: results are compared to the velocity profiles and heat transfer coefficients available in the literature, and also heat transfer coefficients predicted by Swenson et al's correlation (Swenson, H.S., Carver, J.R., and Kakarale, C.R., J. of Heat Transfer, November 1965.)

Mass transfer coefficients calculated using the Deissler-Van Driest model are very similar to those predicted by the Swenson et al. correlation (with Prandtl number replaced by Schmidt number). Mass transfer coefficient increases steadily with bulk temperature. There is no peak in the pseudocritical region (where heat transfer coefficient peaks). Under supercritical conditions, the diffusion coefficient increases with temperature, but density and viscosity decrease with temperature. Higher diffusion coefficient, lower density and viscosity accelerate the diffusion of

molecules and the transport of bulk fluid. This increases the mass transfer coefficient, especially at pseudocritical temperature.

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1. INTRODUCTION AND LITERATUIRE REVIEW

1.1 Supercritical water oxidation

The critical point of water is $374^{\circ}C$ and 22.1 MPa. At pressures and temperatures higher than this critical point, water is supercritical. At supercritical pressures, water changes continuously from a liquid-like state to a vapor-like state with increasing temperature. There is no distinct interface between a liquid and vapor at supercritical pressures. The temperature at which $\frac{\partial V}{\partial P}\Big|_{T}$ is a maximum is known as the pseudocritical temperature*.

The properties of water change dramatically near pseudocritical temperature (Figure 1.1). We can see from Figure 1.1 that the density of water drops to a tenth of the normal water density. The other properties such as heat capacity, thermal conductivity, and viscosity also change significantly. The specific heat peaks at or very near the pseudocritical temperature.

Supercritical water oxidation (SCWO) is a process for destroying organic wastes. At supercritical conditions, water, organic waste and oxidant are brought together, and organics are rapidly oxidized to carbon dioxide and water. Because reaction occurs in a single-phase, the destruction efficiency is very high. Gloyna et al. (1994) reviewed the engineering aspects of SCWO technology, including organic destruction, inorganic solubility, corrosion and heat transfer. The performance of the first commercial SCWO industrial waste facility (McBrayer and Griffith, 1995) demonstrated the large-scale commercial viability of the process. These reviews suggest that SCWO technology is an environmentally attractive, safe and innovative wastewater treatment option.

Inorganic salts become insoluble at supercritical conditions. Salts dissolved in the waste and produced from acid-base reactions in the system precipitate out of solution in a SCWO reactor. In a tubular reactor (eg., the UBC pilot plant), salts deposit on the tube wall and inhibit heat transfer. It is possible that salt deposition could lead to plugging of the pipe. An approach for controlling salt build-up is to flush the reactor with cold water

^{*} This is very close to where the maximum in Cp occurs.

to dissolve the deposited salts. This would result in substantial downtime for a commercial SCWO plant.

Fouling may occur in various parts of a SCWO facility including preheaters where rising bulk fluid temperatures decreases salt solubility and at the same time results in large wall -bulk temperature differences. This fouling problem motivates the present research. Salt deposition rates on the pipe wall depend on the mass transfer coefficient and mass transfer driving force (concentration difference between wall and bulk solution). The objective of this research is to model mass transfer in the UBC/NORAM supercritical water oxidation facility in order to predict how fast a reactor can be plugged. The approach is to use existing knowledge about heat transfer to develop mass transfer models.

1.2 Heat transfer in supercritical water

Over the past few decades, as Hall et al. (1967-68) and Jackson and Hall (1979) reviewed, heat transfer to supercritical fluids has been studied intensively. Existing correlations based on constant properties were found to be inadequate to predict heat transfer in the critical region. The upstream conditions affect local heat transfer coefficients more than for constant property flows. The specific heat influences the peak of the heat transfer coefficient near the pseudocritical temperature. Jackson and Hall wrote the basic conservation equations-continuity, momentum and energy-in dimensionless form by using the inflow properties as reference. The entry conditions were specified as uniform temperature and some prescribed velocity distribution. They did not solve the governing equations themselves, however they did obtain expressions for certain dimensionless groups. These indicate that the Nusselt number must be a function of Prandtl number, Reynolds number, and other non-dimensional variables in the following form:

$$Nu_b = f(\text{Re}_b, \text{Pr}_b, \frac{L}{d}, \frac{\rho_w}{\rho_b}, \frac{\mu_w}{\mu_b}, \frac{Cp_w}{Cp_b}, \frac{k_w}{k_b})$$

Where Nu is the Nusselt number

Re is the Reynolds number Pr is Prandtl number L is the length of the pipe [m] d is the diameter of the pipe [m] ρ is the density of fluid $[kg/m^3]$ ρ is the viscosity [kg/ms] C_{ρ} is the specific heat capacity of the fluid [kJ/kgK]

k is the thermal conductivity of the fluid [kW/mK]

with the subscripts w and b referring to properties evaluated at wall temperature and bulk temperature. Note that for a given pressure, all fluid properties depend on temperature, so the last 4 dimensionless ratios above are coupled. From an experimental point of view, the heat transfer coefficient is often correlated with mass velocity G (kg/m^2s) .

1.2.1 Experiments

Swenson et al. (1965) obtained heat transfer coefficients experimentally over a wide range of data for heat transfer to supercritical water flowing vertically upward. Reynolds number varied from 27,000 to 680,000. Nusselt number was from 60 to 3600. Prandtl number varied from 0.8 to 9.4. The inside diameter was 9mm, and heated length was 1.8288m. For fluid temperatures above (but near) the pseudocritical temperature, the heat transfer coefficient decreased along the pipe length due to the inlet effect, and then started to increase to the value for fully developed turbulent flow. The inlet effect was no longer significant after approximately L/d=97. Large property variations might extend the thermal entrance length. In the pseudocritical region, heat flux strongly affected heat transfer coefficient. At low heat fluxes, the heat transfer coefficient had a sharp maximum near the pseudocritical temperature. At high heat flux, the heat transfer coefficient curve was relatively flat and was much lower. This decrease in heat transfer coefficient with increase in heat flux was significant as the pseudocritical temperature was approached. The heat transfer coefficient was also found to be directly proportional

to the mass velocity. The correlation developed from these experiments is discussed in section 3.3.

Yamagata (1972) also conducted experimental investigations on forced convective heat transfer to supercritical water in horizontal and vertical pipes. The heat transfer coefficient reached a maximum at a bulk temperature slightly lower than the pseudocritical temperature, and its maximum value decreased with increasing heat flux. Compared to the Swenson correlation, Yamagata's data predicted the heat transfer coefficient to be considerably larger. At higher heat flux and lower flow rate, the measured wall temperature was remarkably higher than what was calculated by the correlation equation developed for low heat fluxes, i.e. heat transfer deteriorated. At some higher heat fluxes to horizontal pipes, the heat transfer coefficient was not uniform around the pipe periphery. It was higher at the bottom of the horizontal pipe and lower at the top.

Adebiyi and Hall (1976) carried out an experimental investigation of heat transfer to carbon dioxide at supercritical pressure. Sufficiently large diameter pipes were used in their experiment to study the role of buoyancy. Peripheral temperature varied for a uniformly heated horizontal pipe flow. Their experimental results showed a marked deterioration in heat transfer at the upper part of the pipe and an improvement at the lower part. The buoyancy effect was still developing after 100 diameters of heated length. They suggested that abnormally long thermal entry lengths were a characteristic of supercritical pressure fluids.

Harrson and Watson (1976) observed multiple peaks in wall temperature in their experiment at test section. They found that wall temperature varied in a regular manner. These variations induced local axial conduction heat fluxes, according to the authors. Other authors had reported multiple peaks in wall temperature at high heat fluxes.

1.2.2 Computation

Deissler (1954) analyzed heat transfer and fluid friction for a fully developed turbulent flow of supercritical water. He assumed that the eddy diffusivities for momentum and heat transfer were equal ($Pr_r = 1$); the shear stress and the heat flux were constant across the pipe; and the static pressure could be considered constant across the pipe. He derived one-dimensional differential equations for shear stress and heat transfer which included molecular and turbulent transport. The eddy diffusivities were evaluated in two flow regions. For the region away from the wall, the Von Karman expression was used to calculate the eddy diffusivity. For the region close to the wall, the eddy diffusivity was taken to be a function of velocity u and distance from the wall y. This analysis indicated that the effect of variable shear stress and heat transfer across the pipe on the velocity and temperature distribution was negligible. It was also concluded that the effect of molecular shear stress and heat transfer in the region far from the pipe wall was slight.

Goldmann (1954) proposed a method for analysis of heat transfer to supercritical water in fully developed turbulent flow. This method was based on an assumption which allowed an adaptation of the universal velocity profile to flow with variable properties. He used the analogy concept between momentum and heat transfer in fully developed turbulent flow. Goldmann suggested an integrated form of u^+ and y^+ for nonisothermal flow, which will be discussed later in section 3.3.

Swenson et al. found that these models (particularly that of Deissler) compared poorly with their measurements, but suggested that discrepancies in the water properties might account for the differences.

Malhotra (1977) investigated forced convective heat transfer to supercritical carbon dioxide flowing in a circular vertical duct. A two-dimensional numerical model was developed to predict heat transfer. The equations of continuity, momentum (x-direction) and energy were solved. The pressure gradient in the momentum equation was found for a specified mass flow rate. The kinetic energy-dissipation (k- ε) model was then used to get a turbulent viscosity. Since the (k- ε) turbulence model is applicable only in the fully

turbulent region, a mixing length model was still necessary in the laminar and transitional regions close to the wall.

In Malhotra's study, the turbulent Prandtl number was assumed to be unity. To solve the equations of continuity, momentum and energy, boundary conditions are needed. At the axis of symmetry, the velocity and temperature gradients were set to zero. At the wall, the velocities were zero, and either the heat flux or the wall temperature were fixed. The inflow enthalpy profiles were assumed constant in his investigation, but the inflow velocity profiles were not normally constant. In turbulent flow problems, it is not necessary to have accurate inflow velocity profiles since downstream results are not very sensitive to the inflow profiles. In the numerical procedure, the inflow velocity profiles would normally follow from the $1/7^{th}$ power law. It is possible to use a laminar profile in the laminar sublayer and part of the transitional region (up to $y^+=11$), a log law in the rest of the transitional region and most of the turbulent region with perhaps a $1/7^{th}$ power law profile near the center of the pipe. Such a procedure would inevitably introduce discontinuities. In Malhotra's study, the mixing length model with the Van Driest expression was used to produce inflow velocity profiles.

His numerical simulation used staggered grid spacing. A finite difference method was used. The code was validated against various standard uniform property test cases.

The calculated radial velocity and temperature profiles in supercritical carbon dioxide flowing through vertical pipe were compared with the experimental data. A comparison was also made for wall temperature distribution between the simulation results and measured values. The relative difference was about 15%. Overall agreement was considered reasonable for the calculation. The prediction was correct for the development of 'unusual' velocity profiles in supercritical carbon dioxide. These 'unusual' velocity profiles were due to buoyancy. It was concluded that both the physical assumptions used as well as the numerical solution procedure were reasonable but in need of further development. The use of a fully two-dimensional numerical procedure was necessary in

order to account for the thermal entrance length and the near wall behavior in supercritical fluids.

Lee and Howell (1998) performed a numerical simulation to study turbulent convective heat transfer to supercritical fluids in the entrance region of a vertical tube. The mixing length model included the effect of density fluctuations on turbulent diffusivity and it predicted differences of up to 10% in turbulent diffusivity over the standard mixing length model which does not include density fluctuations. The finite difference method was used to solve governing equations iteratively with the SIMPLE solution algorithm. For velocities and enthalpy, relaxation factors were 0.5-0.75 for stability of convergence. Properties were renewed with an underrelaxation factor 0.25-0.5. These low relaxation factors were used to prevent divergence. The grid was very fine near the wall and became larger toward the center of the pipe. It was found that the significant property variations near the pseudocritical temperature caused a slow approach to fully developed conditions, but they didn't report the entrance length under supercritical conditions. They compared with the Swenson and Dittus Boelter correlations and the Yamagata data, and their simulation results were higher than the correlations and measurements (about 10% higher than the Yamagata's measurement). Due to the strong coupling of the heat transfer and fluid velocity through the pressure and temperature dependent properties, they concluded that no simple correlation could be expected to give useful predictions except over very limited ranges, and design of equipment operating at near critical conditions might require two-dimensional numerical analysis for adequate prediction.

1.3 Mass transfer in supercritical water

Compared with heat transfer investigation in supercritical water, mass transfer has only been researched in recent years. Oh et al. (1997) did numerical analysis for the MODAR vertical-vessel-type reactor. They developed a CFD model (using Fluent, RNG $k-\varepsilon$ turbulence model) to calculate the detailed flow field, temperature distribution and salt-particle trajectories in the reactor flow domain. The wall model was not specified in the paper. They investigated the effect of particle sizes on salt deposition on the wall. Particles smaller than 20 μm reached the top head and inlet nozzle structure. Medium-

size particles impacted the middle sections of the reactor. Particles greater than 500 μm were transported and dissolved into the cold brine pool at the bottom of the reactor.

Chan et al. (1994) experimentally investigated salt formation and deposition in a supercritical water reactor. They also developed a simple deposition rate model and compared plugging time predictions to the measured plugging times. It was assumed that all salt beyond the solubility immediately deposited on the pipe walls at the location in the flow where solubility was exceeded and supersaturation did not occur. This model can not predict the correct starting deposition location in the axial direction. Due to temperature differences between the wall and the bulk solution, salt will deposit at the wall before the bulk temperature reaches the solubility temperature. Chan et al.'s solubility data was inconsistent with that from other studies. They did not determine the deposition mechanism in their experiments, the deposition mechanism and deposition rate are clearly related.

Rogak and Teshima (1999) examined experimentally the deposition of sodium sulfate in a heated flow of supercritical water. It appeared that salt deposition depended on turbulent diffusion of salt molecules to a hot surface. Salt thickness was inferred from outside tube temperature measurement. They also developed a simple heat and mass transfer model. No nucleation of salt particles in the bulk solution was considered in the model. They predicted peak salt layer thickness to within a factor of two of measured values. They concluded that particle nucleation was not important in their experiments and better mass transfer modeling was needed, because mass transfer was predicted simply by extending empirical heat transfer correlations.

Hodes (1998) investigated experimentally and numerically salt deposition rates from near-supercritical salt solution to a heated cylinder. He developed an understanding of salt deposition kinetics and nucleation mechanism at supercritical conditions for laminar flow. It was assumed that salt nucleation occurred only at the salt layer-solution interface, and there was no homogeneous nucleation of salt in the bulk solution. This assumption was validated by visual observations. He developed a model that predicted homogeneous

nucleation and supersaturation are unlikely in the bulk solution at the investigated conditions. The deposition mechanism was molecular diffusion of salt to the wall surface and subsequent heterogeneous nucleation there.

Hodes concluded that Salt deposition rate is proportional to the mass transfer coefficient and the concentration differences between the wall and the bulk solution. A reduction in mass transfer coefficients may increase, decrease or not affect the deposition rate at the wall surface. At the conditions investigated in the deposition rate experiments, decreased mass transfer coefficients led to increase in the deposition rate on the wall surface due to an increased driving force for mass transfer.

Protopopov et al. (1994) presented a numerical solution of the set of differential laminar equations for convective heat and mass transfer to supercritical water flow in a vertical heated tube. They proposed a correction factor to modify an abnormal reduction of the coefficients of diffusion of impurities in water in the region of pseudophase transition at supercritical pressure. Coefficients of diffusion of water-suspended particles 0.01
µm in diameter at supercritical pressure showed minima in the pseudocritical region.

1.4 Scope and outline of thesis

Chapter 1 reviewed previous experimental and theoretical work related to heat and mass transfer in supercritical water. The mechanisms of mass transfer and salt deposition model were discussed in this section, but further work is needed to understand mass transfer in supercritical water.

The purpose of this study is to simulate momentum, heat and mass transfer in supercritical water in the UBC pilot plant. The mixing length model is used to calculate eddy viscosity. Due to the similarity among these transport phenomena, some well-known correlations of momentum and heat transfer can be compared with the numerical results. The mass transfer coefficients should be plausible if the heat transfer data are in good agreement with experimental and correlation results.

The continuity, momentum, energy, and concentration equations are written in Chapter 2. The model uses Deissler approach with Van Driest's mixing length expression. Buoyancy effects are neglected. We ignore the thermal entrance length effect, and assume that it is fully developed turbulent pipe flow. Based on the analogy among momentum, heat and mass transfer, the law of the wall is used to model heat and mass transfer. The solution procedure is explained in this chapter.

The program code is validated through comparing with a laminar parabolic velocity profile and turbulent velocity distribution for pipe flow with constant properties in Chapter 3. Further validation is implemented for variable properties by comparing with velocity profiles, heat transfer correlations and experimental data. The effect of different turbulent Prandtl number on heat transfer coefficient is discussed.

Based on the Deissler-Van Driest model, mass transfer coefficients are calculated and compared with correlation in Chapter 4. The influence of heat flux, mass flowrate, diffusion coefficient, and turbulent Schmidt number on mass transfer coefficient is discussed in this chapter.

Conclusions from numerical simulation are discussed in Chapter 5, and finally, the recommendations are stated for future improvements.

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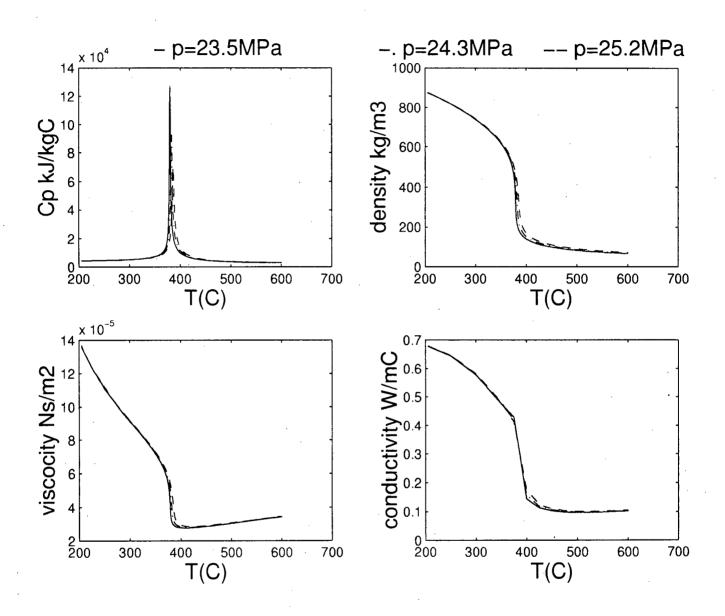


Figure 1.1. Water properties at different pressure

2 MODEL FORMULATION

2.1 Statement of the problem

The problem in this study is forced convective heat and mass transfer to turbulent supercritical water flowing in axisymmetric horizontal pipe (Figure 2.1). Because the salt solution is very dilute, we use pure water properties during modeling. Since water properties change significantly near critical region, we can not use constant property during simulation. At given temperature and pressure, we can use a library of water properties of lapws957.f (Wagner and $Pru\beta$, 1999) to find the water properties.

The influence of buoyancy in the momentum balance for forced convection in supercritical water is not fully understood. For a horizontal tube, if a buoyancy force is included in the momentum equation, the axisymmetric flow assumption will be invalid. Forced convection is the dominant heat transfer mode. For higher mass flowrate and lower heat flux, the buoyancy is not important. We ignore the buoyancy force and simplify this already complicated problem in the current study.

2.2 The governing equations

The equations of continuity, momentum, energy and species conservation governing the two-dimensional symmetric flow can be written as follows (Rohsenow et al. 1998).

Continuity:

$$\frac{\partial(\rho ur)}{\partial x} + \frac{\partial(\rho vr)}{\partial r} = 0 \tag{2.1}$$

x-momentum:

$$\frac{\partial(\rho u^2 r)}{\partial x} + \frac{\partial(\rho u v r)}{\partial r} = -r \frac{\partial p}{\partial x} + \frac{\partial}{\partial r} \left[r \mu \left(\frac{\partial u}{\partial r} + \frac{\partial v}{\partial x} \right) \right] + \frac{\partial}{\partial x} \left[r \mu \left(\frac{4}{3} \frac{\partial u}{\partial x} - \frac{2}{3} \frac{\partial v}{\partial r} - \frac{2v}{3r} \right) \right]$$
(2.2)

r-momentum:

$$\frac{\partial(\rho u v r)}{\partial x} + \frac{\partial(\rho v^2 r)}{\partial r} = -r \frac{\partial p}{\partial r} + \frac{\partial}{\partial x} \left[r \mu \left(\frac{\partial v}{\partial x} + \frac{\partial u}{\partial r} \right) \right] + \frac{\partial}{\partial r} \left[r \mu \left(\frac{4}{3} \frac{\partial v}{\partial r} - \frac{2}{3} \frac{\partial u}{\partial x} - \frac{2v}{3r} \right) \right]$$
(2.3)

Energy:

$$\frac{\partial(\rho u C_p T r)}{\partial x} + \frac{\partial(\rho v C_p T r)}{\partial r} = \frac{\partial}{\partial r} \left[r \frac{\mu}{\Pr} \frac{\partial(C_p T)}{\partial r} \right] + \frac{\partial}{\partial x} \left[r \frac{\mu}{\Pr} \frac{\partial(C_p T)}{\partial x} \right] + u r \frac{\partial p}{\partial x} + v r \frac{\partial p}{\partial r} + \mu r \phi \qquad (2.4)$$

Where the viscous dissipation function is:

$$\phi = 2\left[\left(\frac{\partial v}{\partial r} \right)^2 + \left(\frac{v}{r} \right)^2 + \left(\frac{\partial u}{\partial x} \right)^2 \right] + \left(\frac{\partial v}{\partial x} + \frac{\partial u}{\partial r} \right)^2 - \frac{2}{3} \left[\frac{1}{r} \frac{\partial}{\partial r} (rv) + \frac{\partial u}{\partial x} \right]^2$$
 (2.5)

Species mass conservation:

$$\frac{\partial(\rho u C_i r)}{\partial x} + \frac{\partial(\rho v C_i r)}{\partial r} = \frac{\partial}{\partial r} \left[r \rho D \frac{\partial C_i}{\partial r} \right] + \frac{\partial}{\partial x} \left[r \rho D \frac{\partial C_i}{\partial x} \right]$$
(2.6)

2.3 Turbulence modeling

The governing equations (2.1 to 2.6) are still precisely correct for turbulent flow by using instantaneous pressure, velocity, temperature and concentration in the equations, but there is no need for us to consider the details of turbulence. We are only concerned with its time-averaged effects. We take a time average of each governing equation. We assume that it is statistically stationary flow. The instantaneous pressure, velocity, temperature and concentration equal to the time average plus a fluctuation term.

$$P = p + p$$

$$U = u + u$$

$$V = v + v$$

$$T = T + t$$

$$C = c + c$$

Where $\overline{p}, \overline{u}, \overline{v}, \overline{T}, \overline{c}$ are time averages. The fluctuating terms are functions of time, and by definition: $\overline{p} = 0$, $\overline{u} = 0$, $\overline{v} = 0$, $\overline{t} = 0$, $\overline{c} = 0$.

The process of time averaging causes statistical correlation's involving fluctuating velocities, temperature and concentration to appear in the above governing equations. We have no direct way of knowing the magnitudes of these terms. We depend on turbulence models to know their effect in terms of known or calculable quantities. We solve the mean-flow equations with

turbulence model equations, and compute the relevant correlations. Thus we can simulate the behavior of turbulent flow in many important respects.

In a standard mixing length model, the turbulent fluxes can be expressed as:

$$-\rho \overline{u'v'} = \mu_{l} \frac{\partial u}{\partial r} \tag{2.7}$$

$$-\rho \overline{C_p T' v'} = \frac{k_i}{C_p} \frac{\partial (C_p T)}{\partial r}$$
 (2.8)

$$-\rho \overline{c'v'} = \rho D_i \frac{\partial C_i}{\partial r} \tag{2.9}$$

Unlike the molecular viscosity, μ_t is the eddy viscosity and it is not a property of the fluid. Its value will vary from point to point in the flow. This is a major assumption that the motion is somehow isotropic and the turbulent dissipation is directly related only to local mean velocity fields. In the flows of interested here, the eddy viscosity is generally many orders of magnitudes greater than the molecular viscosity, except in the viscous sublayer adjacent of a solid wall. Similar considerations apply to the turbulent conductivity k_t and diffusivity D_t .

The turbulent Prandtl and Schmidt number are defined as:

$$\Pr_{i} = \frac{C_{p}\mu_{i}}{k_{i}} \tag{2.10}$$

$$Sc_{t} = \frac{\mu_{t}}{\rho D_{t}} \tag{2.11}$$

The turbulent Prandtl number Pr_i must be determined for calculation of turbulent convective heat transfer. For supercritical water, most of the numerical (theoretical) studies use the same value of turbulent Prandtl number as for the constant property case because there is little information about property variation effects on turbulent Prandtl number. The turbulent Prandtl number is assumed to be around 1.0. The turbulent Schmidt number Sc_i is often approximated as unity, but the effect of varying these two numbers will be considered later.

The governing equations for turbulent flow (time-average) can be written as following (all overbars are removed because all quantities are averaged):

$$\frac{\partial(\rho ur)}{\partial x} + \frac{\partial(\rho vr)}{\partial r} = 0 \tag{2.12}$$

$$\frac{\partial(\rho u^{2}r)}{\partial x} + \frac{\partial(\rho u v r)}{\partial r} = -r \frac{\partial p}{\partial x} + \frac{\partial}{\partial r} \left[r(\mu + \mu_{t}) \frac{\partial u}{\partial r} \right] + \frac{\partial}{\partial x} \left[r(\mu + \mu_{t}) \frac{\partial u}{\partial x} \right] + \frac{\partial}{\partial r} \left[r\mu \left(\frac{\partial v}{\partial x} \right) \right]
+ \frac{\partial}{\partial x} \left[r\mu \left(\frac{1}{3} \frac{\partial u}{\partial x} - \frac{2}{3} \frac{\partial v}{\partial r} - \frac{2v}{3r} \right) \right]$$
(2.13)

$$\frac{\partial(\rho u v r)}{\partial x} + \frac{\partial(\rho v^{2} r)}{\partial r} = -r \frac{\partial p}{\partial r} + \frac{\partial}{\partial r} \left[r(\mu + \mu_{t}) \frac{\partial v}{\partial r} \right] + \frac{\partial}{\partial x} \left[r(\mu + \mu_{t}) \frac{\partial v}{\partial x} \right] + \frac{\partial}{\partial x} \left[r\mu (\frac{\partial u}{\partial r}) \right] \\
+ \frac{\partial}{\partial r} \left[r\mu (\frac{1}{3} \frac{\partial v}{\partial r} - \frac{2}{3} \frac{\partial u}{\partial x} - \frac{2v}{3r}) \right]$$
(2.14)

$$\frac{\partial(\rho u C_{p} T r)}{\partial x} + \frac{\partial(\rho v C_{p} T r)}{\partial r} = \frac{\partial}{\partial r} \left[r \left(\frac{\mu}{\Pr} + \frac{\mu_{l}}{\Pr_{l}} \right) \frac{\partial(C_{p} T)}{\partial r} \right] + \frac{\partial}{\partial x} \left[r \left(\frac{\mu}{\Pr} + \frac{\mu_{l}}{\Pr_{l}} \right) \frac{\partial(C_{p} T)}{\partial x} \right] + u r \frac{\partial p}{\partial x} + v r \frac{\partial p}{\partial r} + \mu r \phi \tag{2.15}$$

$$\frac{\partial(\rho u C_i r)}{\partial x} + \frac{\partial(\rho v C_i r)}{\partial r} = \frac{\partial}{\partial r} \left[r \rho (D + \frac{\mu_i}{\rho S c_i}) \frac{\partial C_i}{\partial r} \right] + \frac{\partial}{\partial x} \left[r \rho (D + \frac{\mu_i}{\rho S c_i}) \frac{\partial C_i}{\partial x} \right]$$
(2.16)

The prediction of the eddy viscosity is a major problem in turbulent flow. The mixing length model is used in this study to calculate the turbulent viscosity, and then the above governing equations can be solved.

This turbulence model approach is a practical way of treating turbulent flows. We require a turbulence model to be accurate, economical and simple. What constitutes the 'best' turbulence model will differ according to the problem under consideration. The Prandtl mixing length model is simplest and earliest turbulence model. It provides an adequate basis for many engineering applications (Launder and Spalding, 1972).

Prandtl adopted Newton's viscosity law and applied it to turbulent flow. The turbulent viscosity is related to the Prandtl mixing length *l* and mean velocity gradient by

$$\mu_i = \rho l^2 \left| \frac{\partial u}{\partial y} \right| \tag{2.17}$$

The mixing length l is not a quantity that can be measured directly. It is reasonable to assume that the mixing length may scale with the distance from the wall l = ky, (empirically $k \approx 0.4$), but this is not valid for regions very close to the wall-the viscous sublayer. The mixing length has to be modified to account for laminar effects. Van Driest (1956) introduced a damping function into the mixing length equation. Van Driest suggested

$$l = ky \left[1 - \exp(-y^+ / A^+) \right]$$
 (2.18)

When the argument of the exponential is close to zero, the mixing length l will be lowered.

The constant $A^+ = 26$ is a non-dimensional empirically determined, effective sublayer thickness.

Lee and Howell (1998) included the effect of density fluctuations on turbulent transport characteristics, expressed as:

$$\mu_{t} = \rho l^{2} \left| \frac{\partial u}{\partial y} \right| \left[1 - \left(\frac{\beta}{C_{p}} \frac{l}{\Pr_{t}} \frac{\partial (C_{p}T)}{\partial y} \right) - \left(\frac{\beta}{C_{p}} \frac{l}{\Pr_{t}} \frac{\partial (C_{p}T)}{\partial y} \right)^{2} \right]$$
(2.19)

Where β is compressibility, and

$$y^{+} = \frac{y\sqrt{\tau_w/\rho_w}}{\mu_w/\rho_w} \tag{2.20}$$

Lee and Howell (1998) predicted differences of up to 10% in turbulent diffusivity over the standard mixing length model (equations 2.17 and 2.18).

By applying the appropriate boundary conditions and using the turbulent viscosity equations (2.17) and (2.18), the governing equations can be discretized and solved in a computational domain. The velocity, temperature, and concentration are calculated in every control volume. Furthermore, the heat transfer coefficient, mass transfer rate and mass transfer coefficient can be computed along the pipe. The wall temperatures can then be compared with the measurements.

The inflow temperature profiles are constant, and then heat is added. This is a thermally developing flow starting from the inlet. The hydrodynamics and thermal entrance lengths in

turbulent pipe flow are much shorter than their corresponding lengths in laminar pipe flow, so we neglect the entrance length effect and assume that it is fully developed turbulent flow (for constant properties, $\frac{\partial u}{\partial x} = 0$, v = 0, $\frac{\partial p}{\partial x} = const$, $\frac{\partial p}{\partial r} = 0$). We can largely simplify the above process and use a one-dimensional model.

2.4 The Deissler-Van Driest model

The method of analysis for one-dimensional fully developed turbulent flow here is adapted from Deissler (1954). He assumed that the turbulent Prandtl number was 1.0, the variations of shear stress and heat flux across the tube had a negligible effect on the velocity and temperature distribution, and the static pressure was constant across the tube. From the x-momentum (2.13), energy (2.15), and concentration (2.16) equations, the shear stress, heat transfer and mass transfer equations are written in the following form

$$\tau = (\mu + \mu_{t}) \frac{\partial u}{\partial y} \tag{2.21}$$

$$q = -(k + \frac{C_p \mu_t}{\text{Pr}_t}) \frac{\partial T}{\partial y}$$
 (2.22)

$$j = (D + \frac{\mu_i}{\rho Sc_i}) \frac{\partial C}{\partial y}$$
 (2.23)

Note that the term $T\frac{dC_p}{dy}$, presented in equation 2.15, is neglected here, as in earlier works by Deissler (1954), Goldmann (1954) and others.

We integrate these equations from the wall to the tube center. Due to a fine mesh size for every step, we use constant properties in each cell. Momentum, heat and mass transfer include contributions both molecular diffusion and turbulent mixing. In the laminar sublayer adjacent to the wall, the molecular viscosity is dominant. In fully turbulent region, the eddy viscosity is dominant and may be 10 times as large as the molecular values.

For equation 2.23, the Stokes-Einstein relation is used to calculate the diffusion coefficient D of a molecule:

$$D = \frac{b_k T}{3\pi\mu d_m} \tag{2.24}$$

Where $b_k = 1.38e - 23$ [J/K] is Boltzman's constant. d_m is the diameter of a molecule. This diameter is difficult to estimate. Rogak and Teshima (1999) tested the diameter range from 2 to 60 Angstroms in their model. In this model, we use 2, 5, and 60 Angstroms in Chapter 4.

The similarity of the mathematical form among the momentum, heat and mass transfer equations (2.21-2.23) defines this group of phenomena as analogous. There are no detailed experimental measurements on concentration fluctuations in a turbulent flow field, so we must depend on some assumed analogy among the mass, momentum, and heat transfer in order to relate mass transfer data to momentum or heat transfer data.

We need to solve the equations (2.21) to (2.23) above in order to calculate the velocity, temperature and concentration profiles in fully turbulent pipe flow. It is important to have appropriate expressions for shear stress, heat flux and mass flux on the left-hand side of the above three equations. For constant properties, the laminar velocity profile is parabolic. The shear stress is proportional to the derivative of velocity, so the shear stress is a linear function of radius for laminar flow. For constant properties and fully developed statistically stationary turbulent flow, the pressure forces are balanced by the shear stress so that:

$$\pi r^2 dp = \tau 2\pi r dx \tag{2.25}$$

We get from equation (2.25) that

$$\frac{dp}{2dx} = \frac{\tau}{r} \tag{2.26}$$

For fully developed turbulent flow, $\frac{dp}{dx}$ is constant, therefore the shear stress varies linearly with radius as well. The mean turbulent shear stress in the center of the tube must be zero because the mean velocity gradient is zero. For turbulent flow under supercritical conditions, we assume a linear relationship exists for shear stress:

$$\frac{\tau}{\tau_w} = 1 - \frac{y}{R} \tag{2.27}$$

For similarity, we assume linear relationship exists for heat flux and mass flux as well:

$$\frac{q}{q_w} = 1 - \frac{y}{R} \tag{2.28}$$

$$\frac{j}{j_{\text{tot}}} = 1 - \frac{y}{R} \tag{2.29}$$

These assumptions will be discussed in more detail later, but it should be noted that Deissler and Eian (1952) demonstrated that the velocity, temperature, and concentration profiles are relatively insensitive to shear stress distribution for fully developed turbulent flow in a pipe. Hatton (1964) and Webb (1971) reached the same conclusions for a turbulent boundary layer and pipe flow. This is consistent with the fact that in calculating heat transfer and mass transfer rates, the primary resistance is concentrated near the wall, and this region near the wall is of the most essential consideration.

Equations (2.21) to (2.23) are non-dimensionalized by dividing both sides by the shear stress, heat flux and mass flux at the wall.

$$\frac{\tau}{\tau_w} = \frac{(\mu + \mu_t)}{\tau_w} \frac{\partial u}{\partial y} \tag{2.30}$$

$$\frac{q}{q_w} = -\left(k + \frac{C_p \mu_t}{\Pr_t}\right) \frac{1}{q_w} \frac{\partial T}{\partial y}$$
 (2.31)

$$\frac{j}{j_{w}} = (D + \frac{\mu_{t}}{\rho Sc_{t}}) \frac{1}{j_{w}} \frac{\partial C}{\partial y}$$
(2.32)

The eddy viscosity is computed from the Prandtl mixing length model together with the Van Driest expression.

The characteristic properties are evaluated at wall conditions:

$$u^{+} = \frac{u}{\sqrt{\frac{\tau_{w}}{\rho_{w}}}}$$

$$y^{+} = \frac{y\sqrt{\frac{\tau_{w}}{\rho_{w}}}}{v_{w}}$$
(2.33)

Goldmann (1954) proposed an integrated form to calculate u^+ and v^+ :

$$u^{+} = \int_{0}^{u} \frac{du}{\sqrt{\tau_{w}/\rho}}$$

$$y^{+} = \int_{0}^{y} \frac{\sqrt{\rho\tau_{w}}}{\mu} dy$$
(2.34)

Lee and Howell (1998) used both equations (2.33) and (2.34) in their calculation of the mixing length. There was less than 3% difference in the heat transfer coefficient between these two equations. There were very small differences between their predicted velocities and temperatures.

The non-dimensional mixing length (from equation 2.18) is expressed as:

$$l^+ = ky^+ [1 - \exp(-\frac{y^+}{4^+})]$$

Using the above characteristic properties and substituting the shear stress, heat flux and mass flux linear relationship (2.27) to (2.29) into equations (2.30) to (2.32), we get the non-dimensional velocity, temperature and concentration gradients as following:

$$\frac{du^{+}}{dy^{+}} = \frac{-\overline{\mu} + \sqrt{\overline{\mu}^{2} + 4\overline{\rho}l^{+2}(1 - y/R)}}{2\overline{\rho}l^{+2}}$$

$$\frac{dT^{+}}{dy^{+}} = \frac{1 - y/R}{\overline{k}/\Pr_{w} + \overline{\rho c_{p}}l^{+2}} \frac{du^{+}}{dy^{+}}/\Pr_{l}$$

$$\frac{dC^{+}}{dy^{+}} = \frac{1 - y/R}{\overline{D}/Sc_{w} + l^{+2}} \frac{du^{+}}{dv^{+}}/Sc_{l}$$
(2.35)

where

$$\overline{\mu} = \frac{\mu}{\mu_{w}}, \quad \overline{\rho} = \frac{\rho}{\rho_{w}}, \quad \overline{k} = \frac{k}{k_{w}}, \quad \overline{c_{p}} = \frac{c_{p}}{c_{pw}}, \quad \overline{D} = \frac{D}{D_{w}}$$

$$T^{+} = \frac{\rho_{w}c_{pw}\sqrt{\tau_{w}/\rho_{w}}}{q_{w}}(T_{w} - T)$$

$$C^{+} = \frac{\sqrt{\tau_{w}/\rho_{w}}}{j_{w}}C$$

The velocity and concentration at the wall are zero. The heat flux, mass flux and wall temperature are given.

The preceding method is adapted from Deissler, and the Prandtl mixing length with the Van Driest expression is used to calculate the eddy viscosity. We call this method the "Deissler-Van Driest" model.

Majid Bazargan (Bazargan, 1999) is currently working with professor Fraser in UBC on a fully developed heat transfer model which is based on the Goldmann's integrated definition of u^+ and y^+ . This model is referred to as "Bazargan model" in the figures of the present thesis

2.5 The numerical procedure

Appendix A provides the FORTRAN code for this model, with sample input and output files in Appendix B. It is required that the numerical procedure for this problem should be applicable to variable property flows and should be efficient in terms of computing time. The program code is

Scwater.f and variable water properties under certain temperature and pressure are calculated from lapws957.f.

The input data for this program are turbulent Prandtl and Schmidt numbers, tube radius R (mm), pressure P (MPa), mass velocities G ($kg/s/m^2$), heat flux Q_w (kW/m^2), wall temperature T_w (0C), and maximum wall temperature.

The velocity at the wall is zero. The wall temperature is given. The concentration of solution at the wall surface is assumed to be zero. Because we don't know the velocity profile initially, we must make an initial guess for the wall shear stress. Since there are large velocity, temperature and concentration gradients near the wall, we use a very fine mesh at the viscous sublayer. For the first step, $dy^+ = 0.1$ is used; this is then increased by a constant factor each step to the tube center. The effect of mesh size on the results will be discussed and tested later. Starting from the wall, for a step dy^+ , we can get the velocity, temperature and concentration by integrating equation (2.35). At this temperature and pressure (input), using a library of water properties, we can find the water viscosity, density, conductivity, heat capacity, enthalpy and diffusivity. Then we can calculate the mass flow rate, product of mass flow rate and enthalpy, product of mass flow rate and concentration in this annular element of area. This process is continued step by step to the tube center to predict velocity, temperature and concentration profiles. The mass flow rate, bulk enthalpy and bulk concentration are calculated from following equations:

$$m = \int_{0}^{R} 2\pi (R - y)u(y)\rho(T(y))dy$$

$$mH(T_b) = \int_{0}^{R} 2\pi (R - y)u(y)\rho(T(y))H(T(y))dy$$

$$mC(T_b) = \int_{0}^{R} 2\pi (R - y)u(y)\rho(T(y))C(y)dy$$

From the bulk enthalpy and heat capacity, the bulk temperature is calculated.

This integrated mass flow rate is compared with the mass flow rate from the mass velocity times the tube area, and the wall shear stress is adjusted. This process is repeated until the relative difference between these two mass flow rates less than 0.01. This means that the reported mass

velocities here could be in error by 1%, resulting in up to about 1% error in the heat transfer coefficients. From the heat transfer rate and mass transfer rate equations, we define:

$$h = \frac{q}{T_w - T_b}$$

$$h_m = \frac{j}{C_b - C_w}$$
(2.36)

where h is the heat transfer coefficient, similarly h_m is the mass transfer coefficient. For a given heat transfer rate q and mass transfer rate j, we can calculate the heat transfer coefficients h and mass transfer coefficients h_m from the above two equations.

2.6 References

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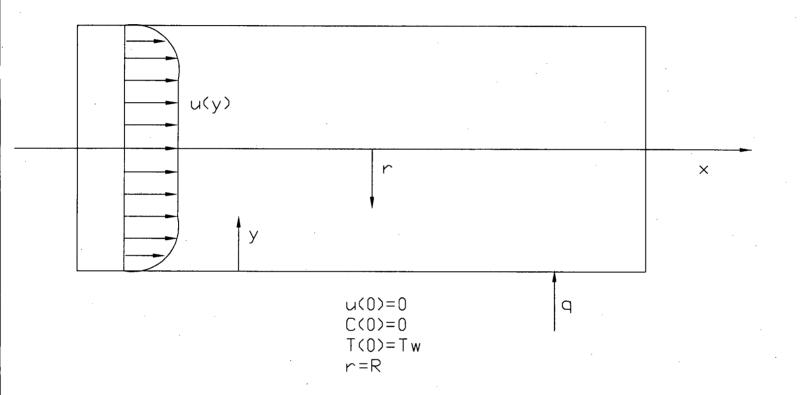


Figure 2.1. Supercritical water flowing in a horizontal pipe with boundary conditions

3. MODEL VALIDATION

3.1 Constant properties

Validation will tell us whether the solutions we get for a series of simple test cases are correct. The test case we chose should have a known solution. Constant properties are used first.

For fully developed laminar pipe flow, the velocity profile u(y) is known exactly:

$$u = 2U[1 - (\frac{R - y}{R})^2]$$
 (3.1)

where U is average flow velocity. From Chapter 2 equation (2.27), the shear stress is:

$$\frac{\tau}{\tau_{w}} = 1 - \frac{y}{R} \tag{3.2}$$

The friction factor f and wall shear stress τ for laminar flow are (White, 1986):

$$f = \frac{64}{\text{Re}} \tag{3.3}$$

$$\tau_w = \frac{1}{8} f \rho U^2 \tag{3.4}$$

To compare these solutions to the numerical model, the eddy viscosity is set to zero. A Reynolds number of 753.7 was used arbitrarily; a constant step size (uniform mesh) was used.

The numerical model is lower than the parabolic velocity near centerline at mesh =39 in Figure 3.1. The model velocity is increased when the mesh increases to 78. Our results and parabolic velocity agree very well at mesh=389. A further increase mesh to 1942 points has no significant effect.

Turbulent velocity distributions are shown in Figure 3.2. The Van Driest universal velocity profile is compared with our model. The Van Driest expression for constant properties is as follows:

$$\frac{du^{+}}{dy^{+}} = \frac{2}{1 + \{1 + 4k^{2}y^{+2}[1 - \exp(-y^{+}/A^{+})]^{2}\}^{1/2}}$$
(3.5)

where k=0.4, and $A^+=26$. For both this "universal velocity profile" and the Deissler-Van Driest model, variable step size was used as discussed in Chapter 2. Both were calculated with 78 mesh points. Although this is too few, our model's prediction of velocity agrees very well with universal velocity profile because the same number of points was used for each. For shear stress varying linearly along the radius, we can see that in Figure 3.2 near the center of pipe, our model is a little bit lower than the universal velocity profile. For constant shear stress assumption, the agreement is very good, since the universal velocity is derived based on the assumption of constant shear stress. We can see from this figure, there is little difference between velocity profiles with different shear stress distributions. This means that for fully developed turbulent flow, the major resistance for momentum transfer is near the wall, as stated before.

We compare the velocity profile with meshes 78, 508, 737 and 1652 points in Figure 3.3. Velocity increases as the number of nodes is increased from 78 to 737, but not from 737 to 1652. From the above laminar and turbulent velocity profile, we can see that the mesh size does affect the accuracy of results. During simulation, we always need compromise between computing time and accuracy. Since this is one-dimensional model, and it is not time consuming, we can choose a very fine mesh to calculate accurate results. The choice of mesh size is discussed further in section 3.3.

3.2 Velocity and temperature profiles with heat transfer

There is no experimental data for velocity and temperature profiles across a flow of supercritical water flowing in a horizontal pipe. Therefore validation of our model is difficult. Deissler (1954) analyzed heat transfer to air and supercritical water in fully developed turbulent flow, and made measurements for air. Deissler used the Von Karman expression for eddy diffusivity in a different way for the region close to the wall and the region further from the wall. He calculated velocity and temperature distributions for both air and supercritical water. His experimental and calculated velocity and temperature distributions were in good agreement for air.

A comparison between our model and Deissler's predictions is shown in Figure 3.4 for a pressure P=34.47 MPa, and a wall temperature of $482^{\circ}C$. The integration step size is increased from $dy^{+} = 0.1$ by a factor 1.01 for each step (about 500 points). The heat transfer parameter is given in the following equation:

$$\beta = \frac{q_w}{T_w C_{pw} \sqrt{\tau_w \rho_w}} \tag{3.6}$$

At $\beta = 0$, the agreement is good between Deissler's calculation and our model results. For other beta values, our results are higher than Deissler's calculation. The reason is that we use a different turbulence model, and different properties. Deissler stated that the difference between his result and several other analyses of heat transfer to supercritical water is due principally to the difference in the physical properties used.

We chose the values of P, q, G, R etc. for comparison with available measurements. In principle, this calculation method is applicable for any value of these parameters for turbulent flow. The following velocity and temperature profiles are for the UBC system. Figure 3.5 shows the velocity profile at different heat flux and mass flow rate for condition $P = 24.2 \ MPa$, R = 3.15 mm and $T_w = 386^{\circ} C$. It is obvious that the higher the mass flow rate, the larger the average velocity, and the bigger velocity difference from the bulk solution to the wall. At lower heat fluxes, the temperature difference between wall and bulk solution becomes smaller, and the density difference becomes less. Smaller density difference means that the bulk solution density is less at lower heat flux. The average velocity is higher at smaller density for fixed mass flow rate, so the velocity difference is larger at lower heat flux.

Figure 3.6 shows the effect of heat flux and mass flow rate on the temperature distribution at P = 24.2MPa, R = 3.15mm, $T_w = 386^{\circ}C$. We can see from this graph that the temperature decreases significantly at higher heat flux. At zero heat flux, the temperature is uniform across the pipe radius. At low heat flux, the temperature difference between the wall and bulk solution is smaller, so the temperature profile is

flatter than that at high heat flux. Temperature decreases more at lower mass flow rate. The heat transfer coefficient increases with velocity or mass flow rate for forced convective heat transfer, so the temperature difference between the bulk solution and the wall will decrease for fixed heat flux and wall temperature. The temperature profile becomes flatter at higher mass flow rate.

We compare the effect of shear stress distributions on the velocity profile in Figure 3.7. At the centerline, the velocity from linear variation of shear stress is 5% lower than that from uniform shear stress. The temperature profile can be seen in Figure 3.8 for different heat flux distribution. For fixed wall temperature, the center temperature from a linear variation of heat flux is about 1% higher than that from uniform heat flux. The higher bulk temperature will result in a slightly large heat transfer coefficient for linear variation of heat flux.

From Figure 3.7 and 3.8, we find that the effect of variation of shear stress and heat flux across the pipe on the velocity and temperature profiles is slight for fully developed turbulent flow with variable fluid properties.

The effects of mesh size on the velocity and temperature profiles are shown in Figure 3.9 and 3.10 at R = 3.15mm, P = 24.2MPa, $G = 576kg/m^2s$, $q = 107kW/m^2$, $Tw = 386^{\circ}C$. Velocity increases with mesh number increase in Figure 3.9. The bulk temperature decreases with mesh number increase in Figure 3.10. The velocity and temperature profiles do not change significantly when mesh points increase from 549 to 1277. During the simulation of heat and mass transfer coefficient, we use the fine mesh size (about 550 points) in order to calculate more accurate results.

3.3 Heat transfer coefficient predictions

Heat transfer coefficients can be calculated using the Deissler-Van Driest model and compared with empirical correlations and existing experimental data. Although there are dozens of data sets and correlations, we chose to compare the model with the Swenson et

al's correlation and Yamagata's data because these works are discussed fully by many authors.

Normally, the Nusselt number is correlated with the Reynolds and Prandtl numbers, but the normal heat transfer correlation must be modified for variable properties at supercritical conditions. For example, the Swenson correlation (Swenson, et al. 1965) for supercritical water is:

$$Nu = \frac{hd}{k_w} = 0.00459 \left[\frac{Gd}{\mu_w} \right]^{0.923} \left[\left(\frac{i_w - i_b}{T_w - T_b} \right) \frac{\mu_w}{k_w} \right]^{0.613} \left[\frac{\rho_w}{\rho_b} \right]^{0.231}$$
(3.7)

For constant properties, one may use the much simpler Dittus-Boelter equation (Lee and Howell, 1998):

$$Nu = \frac{hd}{k_b} = 0.023 \left(\frac{Gd}{\mu_b}\right)^{0.8} \left(\frac{C_{pb}\mu_b}{k_b}\right)^{0.4}$$
 (3.8)

where Nu is the Nusselt number [-]

h is the heat transfer coefficient $[kW/m^2K]$

d is the diameter of the tube [m]

k is the thermal conductivity of the fluid [kW/mK]

G is the mass velocity $[kg/m^2s]$

 μ is the viscosity [kg/ms]

 C_p is the specific heat capacity of the fluid [kJ/kgK]

i is the enthalpy of the fluid [kJ/kg]

T is the temperature [K]

 ρ is the density of fluid [kg/m^3]

with the subscripts w and b referring to properties evaluated at wall temperature and bulk temperature.

For constant property flow, the heat transfer coefficient is constant for fixed Reynolds number. Near critical conditions, heat transfer will be enhanced. This is mainly because heat capacity is very high in this region.

We have shown that the mesh size affects the velocity and temperature profiles. We can see this influence on heat transfer. As shown in Figure 3.11, heat transfer coefficients decrease with mesh number increase. When mesh number increases from 60 to 554, the heat transfer coefficient decreases about 20%. Increasing the mesh size from 554 to 1281 changes the heat transfer coefficient by only 2%. The computing time is acceptable for this one-dimensional modeling, so we use mesh number of about 500 during simulations, calculated by $dy_1^+ = 0.1$; $dy_i^+ = 1.01 dy_{i-1}^+$.

In Figure 3.12, we compare the Deissler-Van Driest model with Yamagata's (Yamagata, et al. 1972) measurements, and the Swenson correlation. The agreement is good at $P = 24.5MPa, G = 1260kg/m^2s, q = 233kW/m^2, R = 3.75mm.$ The heat transfer coefficient obtained with the Swenson et al. correlation is higher than that obtained with the Deissler-Van Driest model and measurement in the critical region, the Swenson correlation reaches its peak value before the pseudocritical temperature. In the subcritical region, our model and Dittus-Boelter's both overpredict the heat transfer coefficient, whilst the Swenson et al. correlation fits the experimental data better. In Figure 3.13, the mass velocity is increased to $G = 1830 kg / m^2 s$. Both the Deissler-Van Driest model and the Swenson correlation overestimate the heat transfer coefficient in the critical region. The agreement among the Deisser-Van Driest model, the Swenson correlation and measurements is good above the pseudocritical temperature. Our results are close to Dittus-Boelter's, both overestimate heat transfer coefficient in the subcritical region. Because our model does not include the buoyancy force in the momentum equation, our results can also be compared with Yamagata's measurement in a vertical tube as well. As R = 5mm, P = 24.5MPa, $G = 1200kg/m^2s$, with in Figure 3.14 shown $q = 465kW/m^2$, the Deissler-Van Driest model underestimates the heat transfer coefficient in the pseudocritical region and after this region, but the agreement is good in the subcritical region.

We can see from these three graphs that the Dittus-Boelter correlation performs poorly in the critical region. It is used mainly for constant properties. Because water properties do not change significantly in the subcritical region, we can compare our model results with the Dittus-Boelter correlation in the subcritical region.

Our model results are also compared with UBC experimental data. Of the many UBC experiments, we selected only those believed to be no influence by buoyancy. At P = 24.2 MPa, $G = 576kg/m^2s$, $q = 107kW/m^2$, R = 3.15mm in Figure 3.15a and 3.15b. Near the pseudocritical temperature, the measurements fluctuate largely. The Deissler-Van Driest model appears to fit the measurement very well for this condition. In this experimental facility, there are two test sections in series, each with L/D = 500 (ie. Entrance length effects should be minimal).

At P = 25.2MPa, $G = 955kg/m^2s$, $q = 307kW/m^2$, R = 3.15mm, the heat transfer coefficients are plotted against bulk temperature and bulk enthalpy, shown in Figure 3.16a and 3.16b. The Deissler-Van Driest model's prediction is higher than the experiment. The Swenson et al. correlation fits the data better in the subcritical region.

We have also compared predictions with a "Deissler-Goldmann" model developed by Majid Bazargan working with Dr. Fraser at UBC. Figures 3.17a,b, c, show heat transfer coefficients at P=24.34MPa, $G=640kg/m^2s$, $q=300kW/m^2$, R=3.15mm. Our model predicts lower heat transfer coefficients than Bazargan's model in Figure 3.17a, especially in the critical region. Our peak heat transfer coefficient is about 20% less than Bazargan's predictions. Comparison with experiment is given in Figure 3.17b and 3.17c. The agreement is good between the Deissler-Van Driest model and the measurement. Our model results are a little bit lower than the experiment data in subcritical region. The Swenson correlation performs poorly in this situation. Bazargan used different algebraic expressions to calculate the eddy viscosity. He also used a simple Prandtl mixing length model. This explains the discrepancy between the results. It should be noted that Bazargan's preliminary modeling shown in Figure 3.17 uses a much coarser mesh than we have used.

The influence of the turbulent Prandtl number is shown in Figure 3.18. The heat transfer coefficients decrease with turbulent Prandtl number especially the peak value. In numerical simulation, we normally chose the turbulent Prandtl number to be 0.9 or 1.0. In his review paper, Kays (1994) stated that direct numerical simulations indicate that turbulent Prandtl number is near 1.00 as the wall is approached. According to Kays, the experimental data confirmed this. For turbulent flow, the near wall region is most important for momentum, heat and mass transfer. We assume turbulent Prandtl number to be 1.0 in this study.

The heat transfer coefficient is not a unique function of bulk temperature because the change in physical properties with temperature is not only large and nonlinear but also nonmonotonic. Heat flux and mass flow rate will affect the heat transfer coefficient as shown in Figure 3.19 at P=24.2MPa, R=3.15mm. The heat flux is increased from $q=107kW/m^2$ to $200kW/m^2$, and the maximum heat transfer coefficient near the pseudocritical temperature reduces dramatically for higher heat flux. But in the subcritical region, heat transfer coefficients are the same at different heat fluxes, and after the pseudocritical region, the heat flux affects the heat transfer coefficient slightly. We can see from this graph that the heat flux only has a significantly influence on the heat transfer coefficient in the pseudocritical region and on the peak value. The mass velocity is increased from $G=576kg/m^2s$ to $1000kg/m^2s$. The higher the mass flowrate, the larger the heat transfer coefficient. The peak heat transfer coefficient increases significantly with mass flowrate.

The variation of heat flux across the pipe has slight influence on the heat transfer coefficient as shown in Figure 3.20 at P = 24.34 MPa, $G = 640 kg/m^2 s$, $q = 300 kW/m^2$, R = 3.15 mm. The heat transfer coefficient from linear variation of heat flux is higher by about 6.7% than that from the uniform heat flux in the subcritical region, and the peak value of the linear variation of heat flux is about 5.7% higher than the maximum heat transfer coefficient by using uniform heat flux. We use a linear variation of shear stress, heat flux and mass flux across the pipe during the simulation.

The heat transfer coefficients are compared with the correlations and experiments in the above figures. The Deissler-Van Driest model is as good as the Swenson correlation without adjusting any parameters. There are no measurements of mass transfer coefficients, but based on the analogy among the momentum, heat and mass transfer, if the calculated heat transfer coefficient is in good agreement with experimental results, we assume that the calculated mass transfer coefficients are acceptable.

3.4 References

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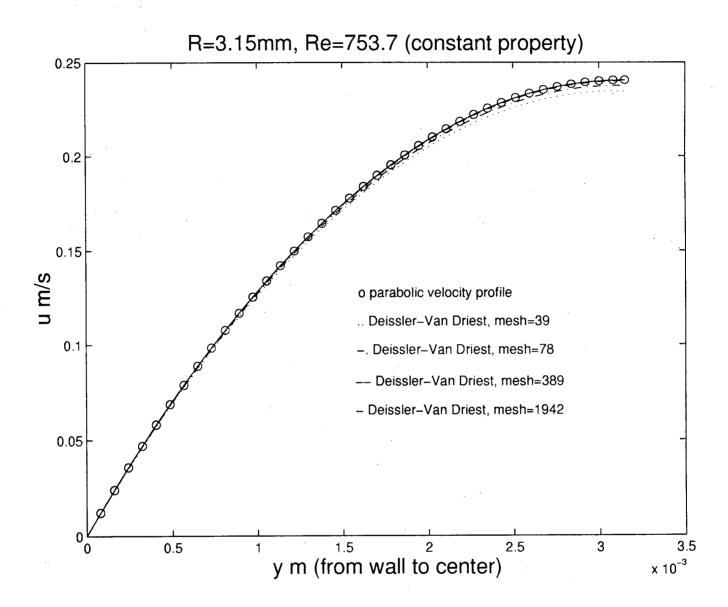


Figure 3.1. Laminar velocity profile for different mesh size (constant property)

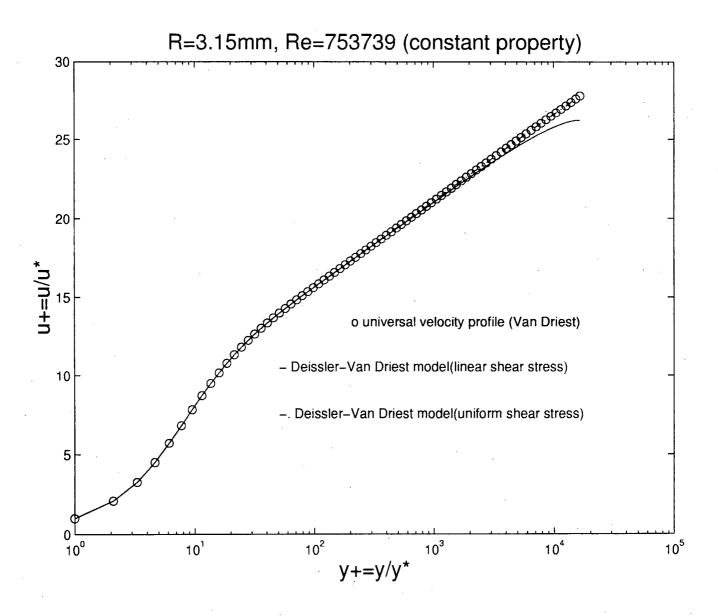


Figure 3.2. Turbulent velocity profile (constant property)

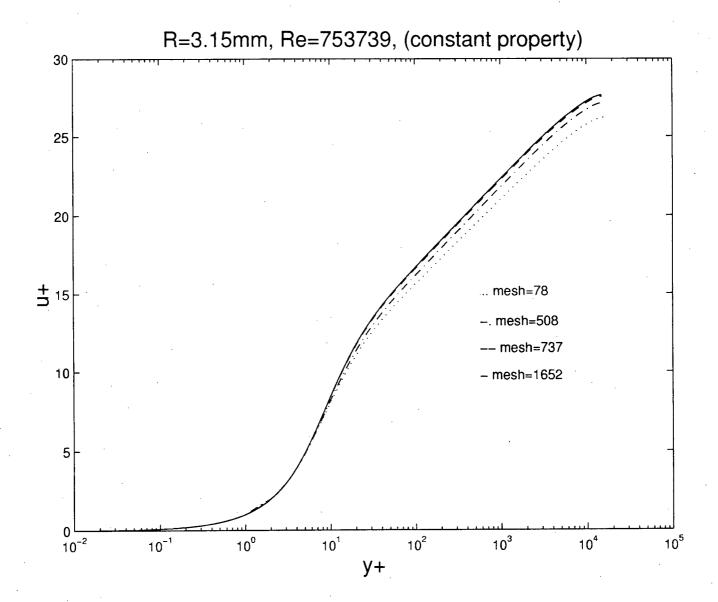


Figure 3.3. Turbulent velocity profile for different mesh size (constant property, mesh=737, $dy_1^+ = 0.1$, $dy_i^+ = 1.01 dy_{i-1}^+$)

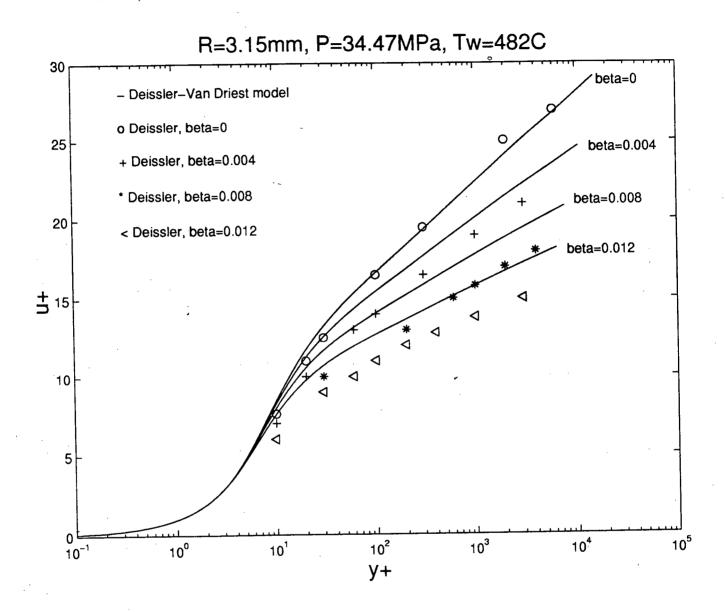


Figure 3.4. Turbulent velocity profile compared with Deissler calculation at 34.47MPa, wall temperature $482^{\circ}C$,R=3.15mm

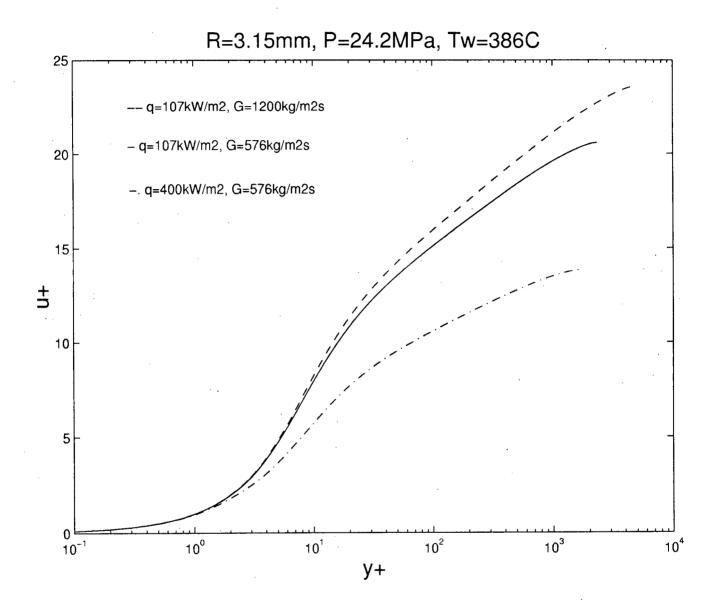


Figure 3.5. Effect of heat flux and mass flow rate on velocity profile

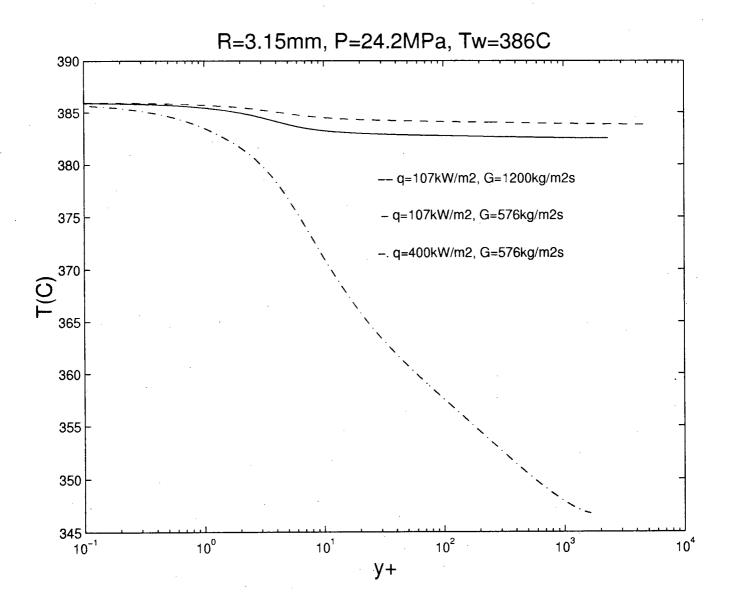


Figure 3.6. Effect of heat flux and mass flow rate on temperature profile

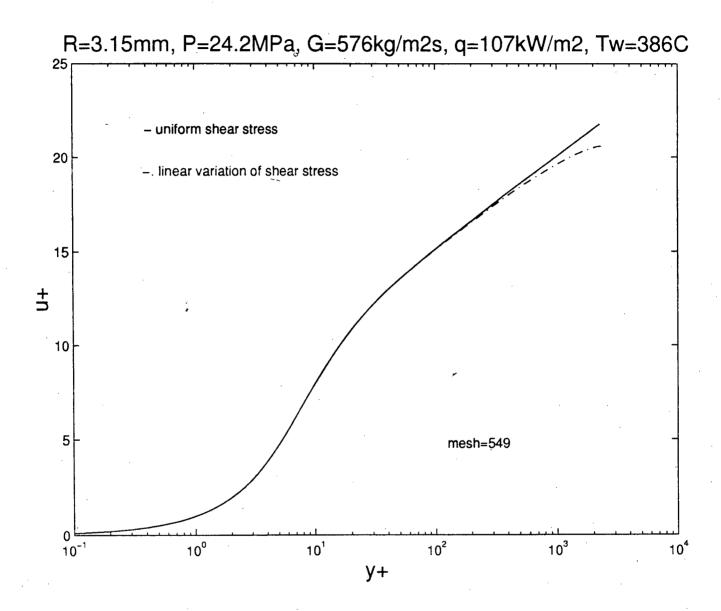


Figure 3.7. Velocity profile for different variation of shear stress

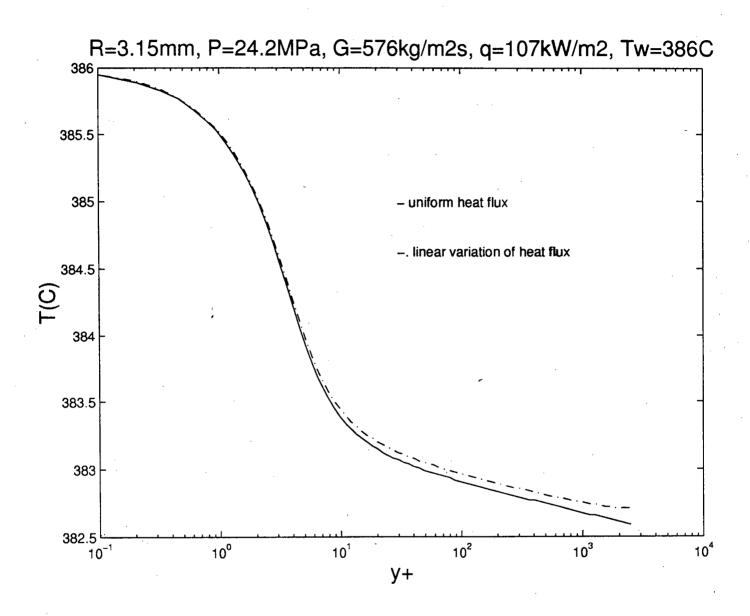


Figure 3.8. Temperature profile for different variation of heat flux

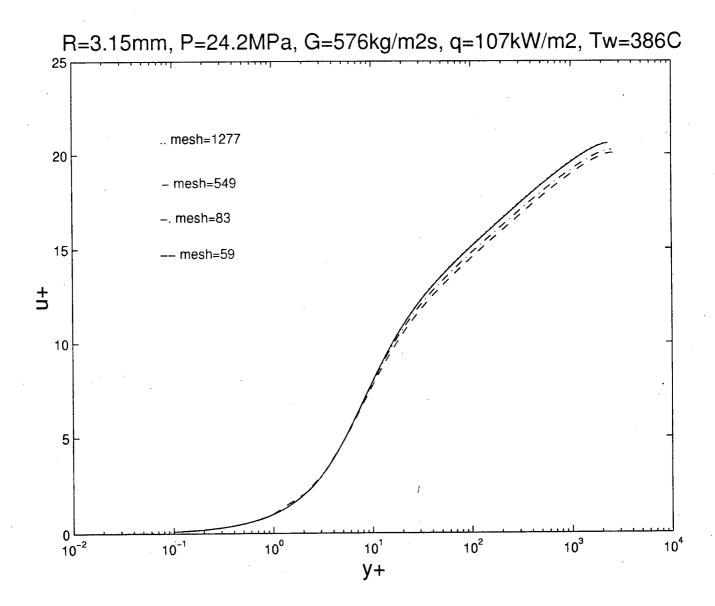


Figure 3.9. Influence of mesh size on velocity profile (mesh=549, $dy_1^+ = 0.1$, $dy_i^+ = 1.01 dy_{i-1}^+$)

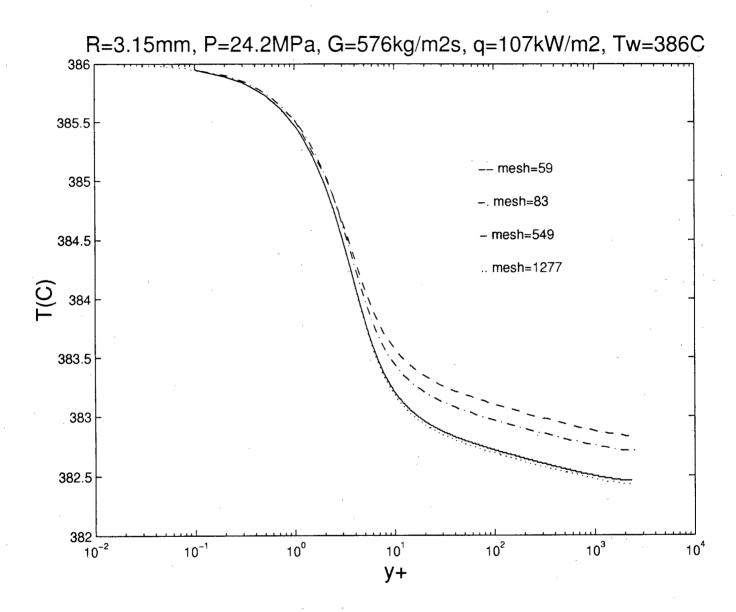


Figure 3.10. Influence of mesh size on temperature profile (mesh=549, $dy_1^+ = 0.1$, $dy_i^+ = 1.01 dy_{i-1}^+$)

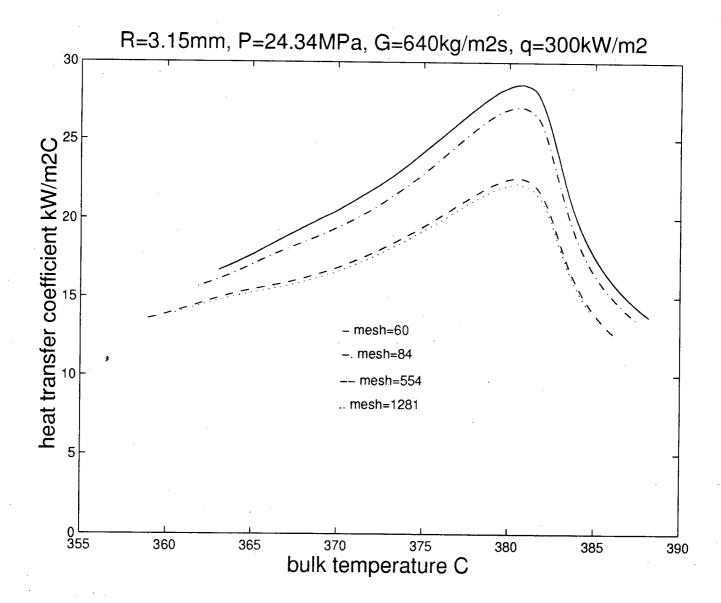


Figure 3.11. Influence of mesh size on heat transfer coefficient (mesh=554, $dy_1^+ = 0.1$, $dy_i^+ = 1.01 dy_{i-1}^+$)

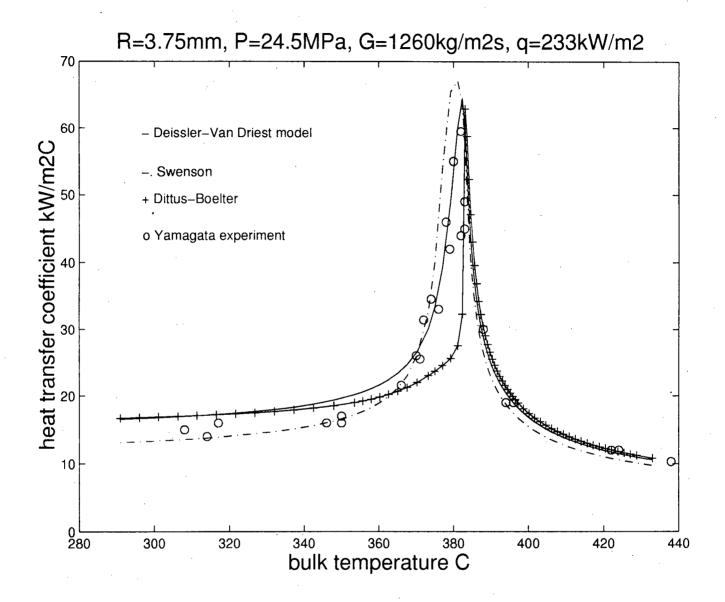


Figure 3.12. Heat transfer coefficient compared with Yamagata's measurement (horizontal pipe)

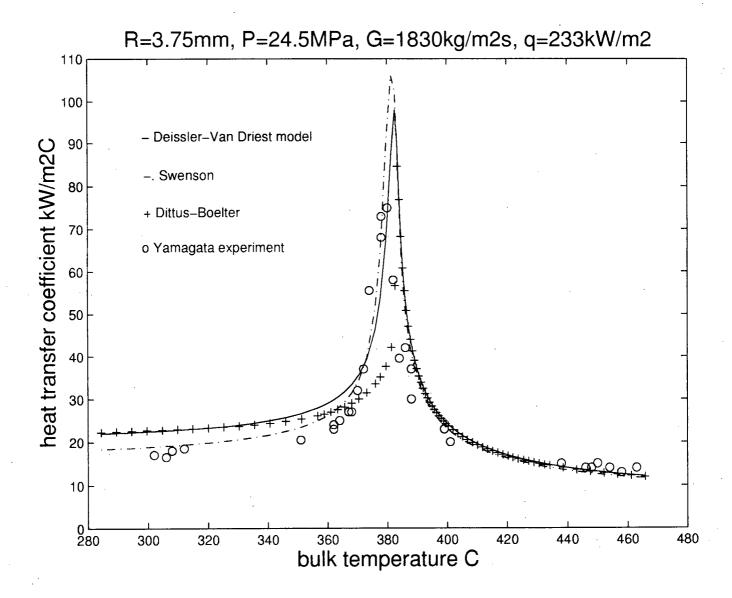


Figure 3.13. Heat transfer coefficient compared with Yamagata's measurement (horizontal pipe)

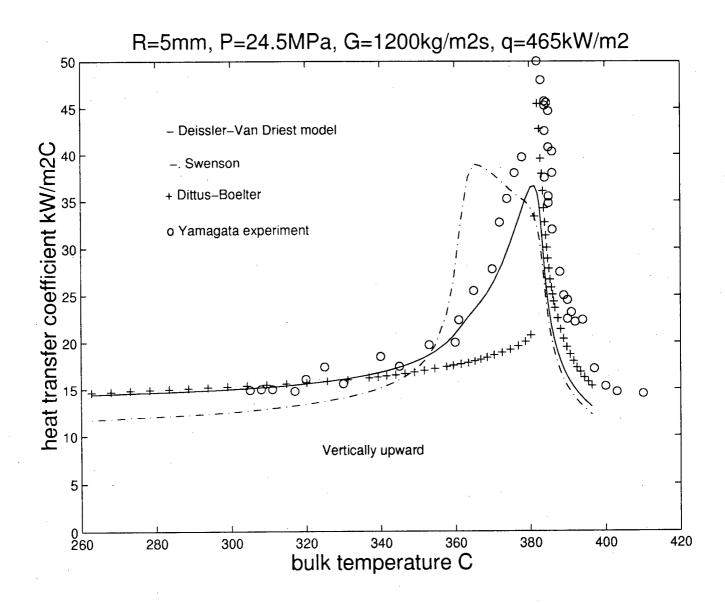


Figure 3.14. Heat transfer coefficient compared with Yamagata's measurement (vertically upward)

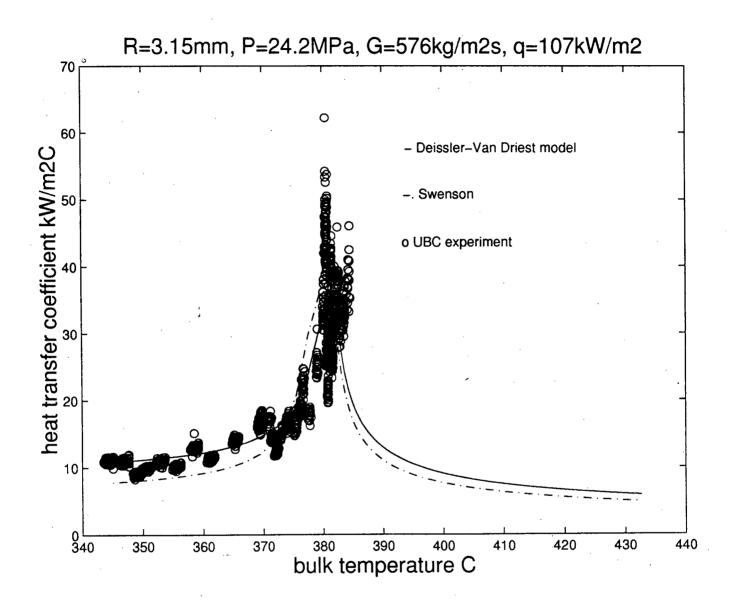


Figure 3.15a. Heat transfer coefficient compared with UBC experiment (bulk temperature)

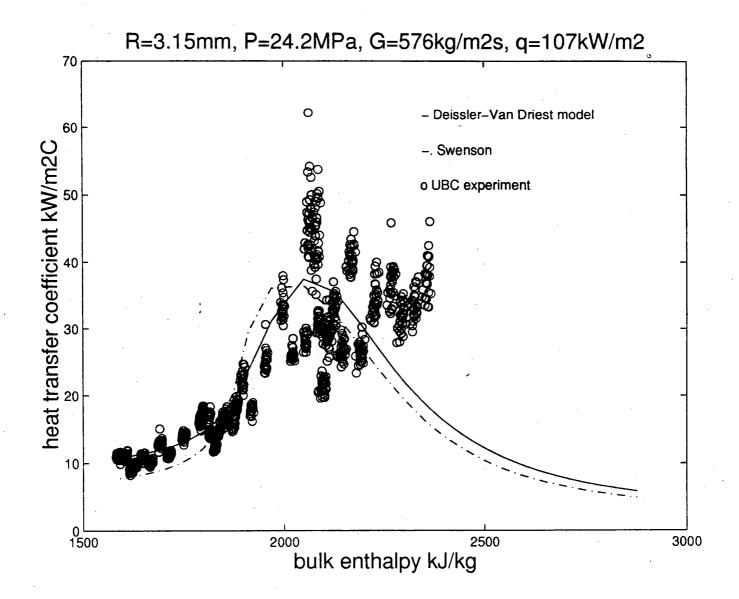


Figure 3.15b. Heat transfer coefficient compared with UBC experiment (bulk enthalpy)

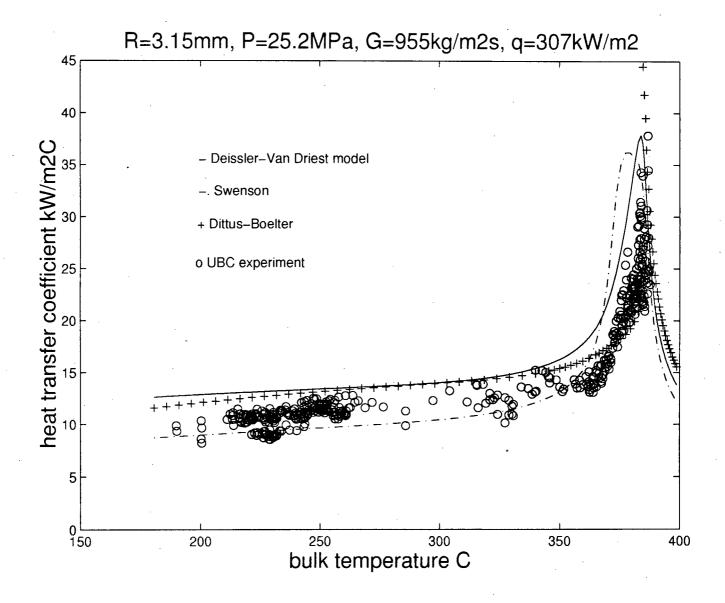


Figure 3.16a. Heat transfer coefficient compared with UBC experiment (bulk temperature)

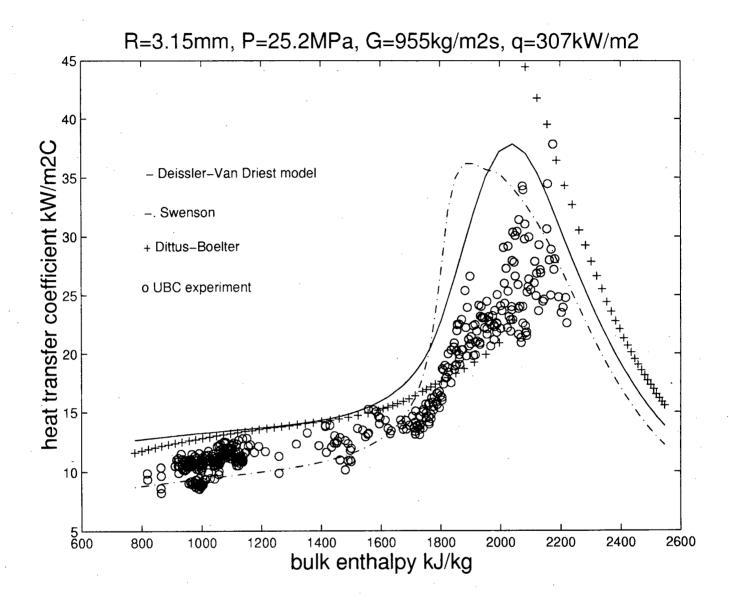


Figure 3.16b. Heat transfer coefficient compared with UBC experiment (bulk enthalpy)

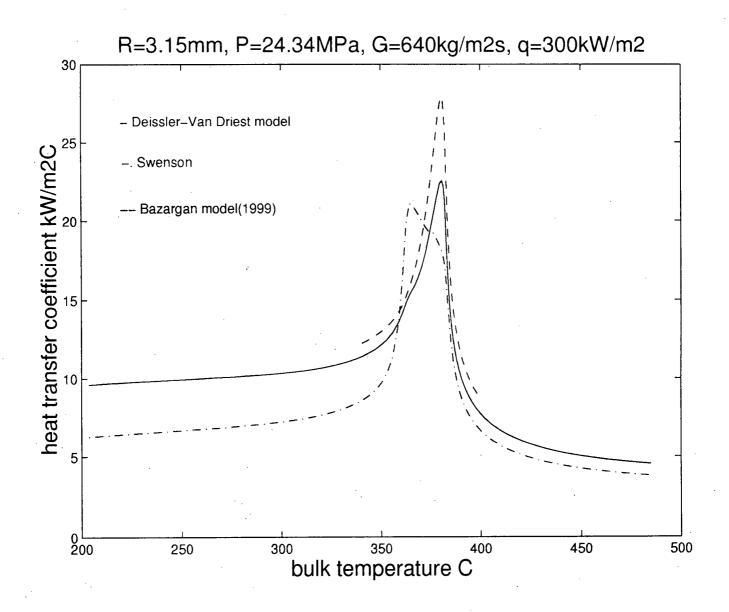


Figure 3.17a. Heat transfer coefficient compared with Bazargan model

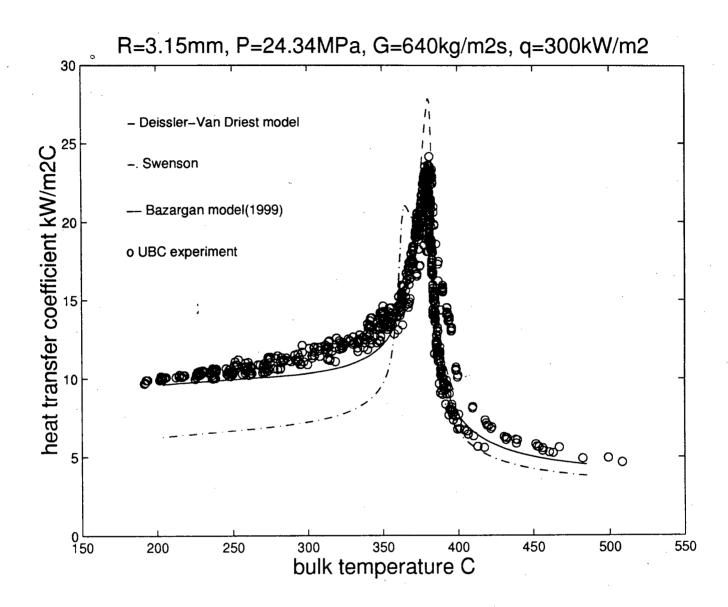


Figure 3.17b. Heat transfer coefficient compared with UBC experiment (bulk temperature)

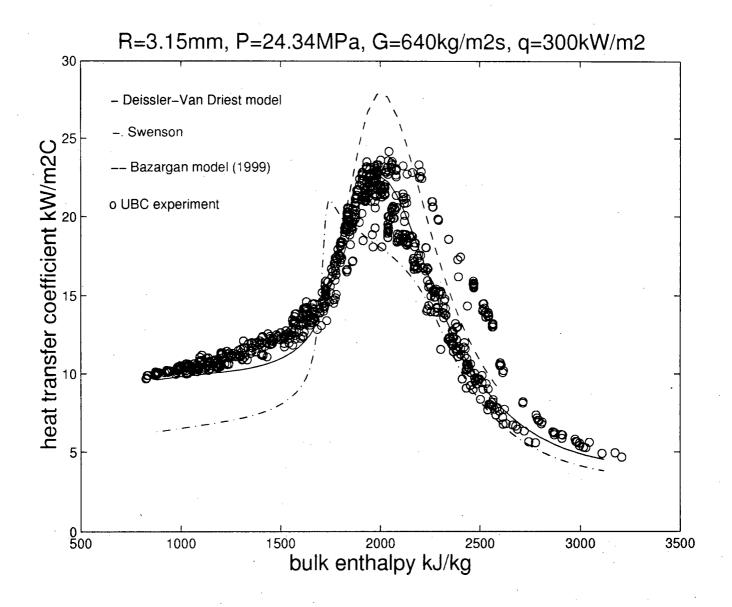


Figure 3.17c. Heat transfer coefficient compared with UBC experiment (bulk enthalpy)

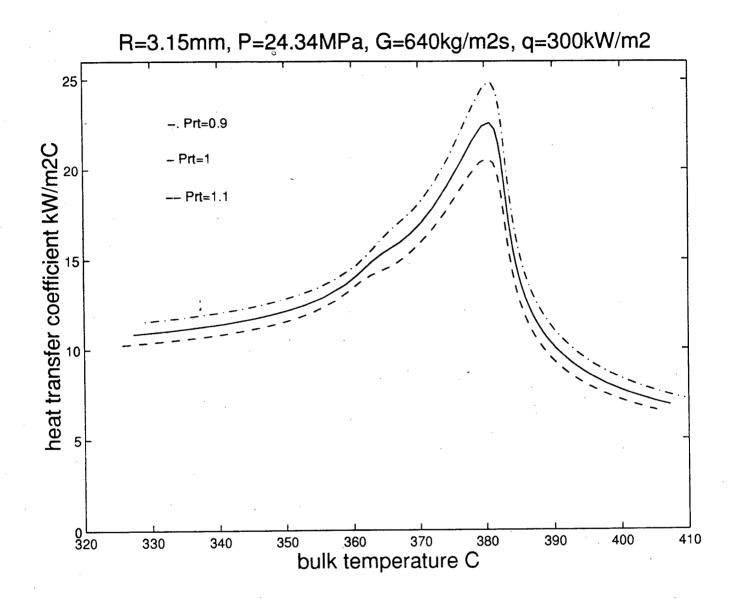


Figure 3.18. Heat transfer coefficient for different turbulent Prandtl number

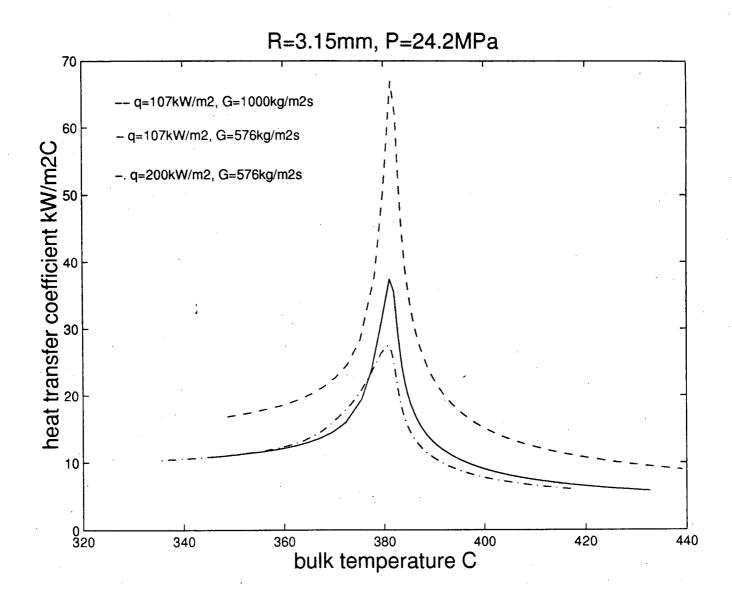


Figure 3.19. Effect of heat flux and mass flow rate on heat transfer coefficient

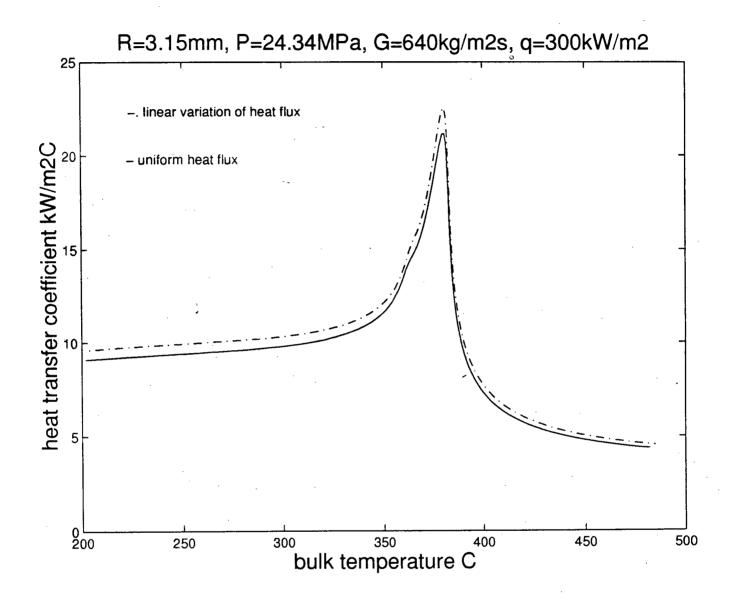


Figure 3.20. Heat transfer coefficient for different variation of heat flux

4. MASS TRANSFER PREDICTIONS AND DISCUSSION

4.1 Concentration profile

There are no measurements in the literature for comparison of concentration profiles. We have validated velocity and temperature profile already. There is similarity among these transport phenomena, and the same method should be suitable for concentration calculations.

The concentration profiles at different heat fluxes and mass flow rates are shown in Figure 4.1 at P = 24.2 MPa, R = 3.15 mm, $T_w = 386^{\circ}C$. The non-dimensional concentration (equation 2.34) is the concentration times friction velocity and divided by deposition mass flux. Concentration increases with an increase in molecule diameter as shown in Figure 4.2.

The mass flux distribution across the tube has little influence on concentration profile. This is similar to the velocity profile.

4.2 Mass transfer coefficients

In convection mass transfer problem, by analogy, we have the non-dimensional Sherwood number:

$$Sh = f(Re, Sc) (4.1)$$

Similar to the Swenson correlation for heat transfer, by substituting Prandtl number with Schmidt number, we can extend the Swenson correlation for mass transfer:

$$Sh = \frac{h_m d}{D_w} = 0.00459 \left(\frac{Gd}{\mu_w}\right)^{0.923} \left(\frac{\mu_w}{\rho_w D_w}\right)^{0.613} \left(\frac{\rho_w}{\rho_b}\right)^{0.231} \tag{4.2}$$

Note that wall properties are used to evaluate Sc while integrated properties are used to calculate Pr in the original heat transfer correlation. This is arbitrary and other methods of evaluating Sc might be tried in the future.

In equation 4.2 is divided by equation 3.7, we can calculate the mass transfer coefficient from the heat transfer coefficient in the Swenson et al. correlation:

$$h_{m} = \frac{hD_{w}}{k_{w}} \left(\frac{k_{w}}{\rho_{w} \overline{Cp} D_{w}} \right)^{0.613}$$
 (4.3)

where $\overline{Cp} = \frac{i_w - i_h}{T_w - T_h}$ is the integrated heat capacity.

P = 24.34MPa, $G = .640kg / m^2 s$, $q = 300kW / m^2$, R = 3.15mm, As $d_m = 5.52e - 10m$, in Figure 4.3, the mass transfer coefficient increases monotonically with bulk temperature. There is no peak in the pseudocritical region as for the heat transfer coefficient, but mass transfer coefficient increases significantly near the pseudocritical temperature. This is mainly attributed to water properties. From the Swenson et al. correlation, we can see that the mass transfer coefficient increases with a diffusion coefficient and decreases with density and viscosity. The diffusion coefficient increases with temperature at supercritical pressure in Figure 4.4. Density and viscosity decrease with temperature at supercritical pressure in Figure 1.1. Figure 4.4 shows diffusion coefficients at three different molecule diameters 2e-10, 5.52e-10, 60e-10 m. We can see that the diffusion coefficients decrease with increasing molecule diameter. We use a molecule diameter 5.52e-10 in our mass transfer simulations. We use the Stokes-Einstein equation to calculate the diffusion coefficient in mass transfer modeling. This equation is applied under normal conditions. Under supercritical condition, it is not clear how we should modify this formula? This is one major concern about the mass transfer model.

The Swenson correlation shows the same tendencies that the mass transfer coefficient increases with temperature in Figure 4.3. The agreement is good between the Deissler-Van Driest model and the Swenson correlation in the subcritical region. The mass transfer coefficient by the Swenson correlation is about 50% higher than that computed

by the Deissler-Van Driest model near critical region and 6% higher after pseudocritical region.

At P = 24.2MPa, $G = 576kg/m^2s$, $q = 107kW/m^2$, R = 3.15mm in Figure 4.5, the Deissler-Van Driest model agrees well with the Swenson correlation at molecule diameter =5.52e-10m. The Deissler-Van Driest model predicts the mass transfer coefficient 11% higher than the Swenson correlation in subcritical region and about 2.7% higher after the pseudocritical region. The mass transfer coefficients are comparable near the pseudocritical region. The Deissler-Van Driest model is higher than the Swenson correlation at molecule diameter = 2e-10m, but it is lower than the Swenson correlation at molecule diameter = 60e-10m.

The mass transfer coefficient increases with mass flow rate in Figure 4.6 at P = 24.2MPa, R = 3.15mm. The higher average fluid flow velocity in the tube promotes transport of bulk fluid, therefore it results in higher mass transfer coefficient at larger mass flow rate. The mass transfer coefficient does not vary significantly with heat flux.

In Figure 4.7 at P = 24.2 MPa, $G = 576 kg/m^2 s$, R = 3.15 mm, $q = 107 kW/m^2$, the mass transfer coefficient decreases with the turbulent Schmidt number. This is obvious, since a smaller turbulent Schmidt number means a higher diffusion coefficient. Similar to heat transfer, we use a turbulent Schmidt number of 1.0 in the mass transfer modeling.

The variation of mass flux across the tube affects the mass transfer coefficient slightly in Figure 4.8. The linear variation of mass flux and uniform mass flux across pipe are compared. The agreement is very good in the pseudocritical region. The mass transfer coefficient calculated from a linear variation of mass flux is 2.7% higher than that from uniform mass flux. We use a linear variation of mass flux in this modeling.

From the above analysis and comparison, we believe that the Deissler-Van Driest calculation is applicable to mass transfer. It predicts heat transfer coefficients slightly better than the Swenson correlation, so we conclude that the Deissler-Van Driest model is

better for mass transfer modeling than the Swenson correlation. Nevertheless, extension of the Swenson correlation to predict mass transfer results in predictions quite close to the 1-D numerical model. Further comparison and measurements are needed to validate the calculated mass transfer coefficient.

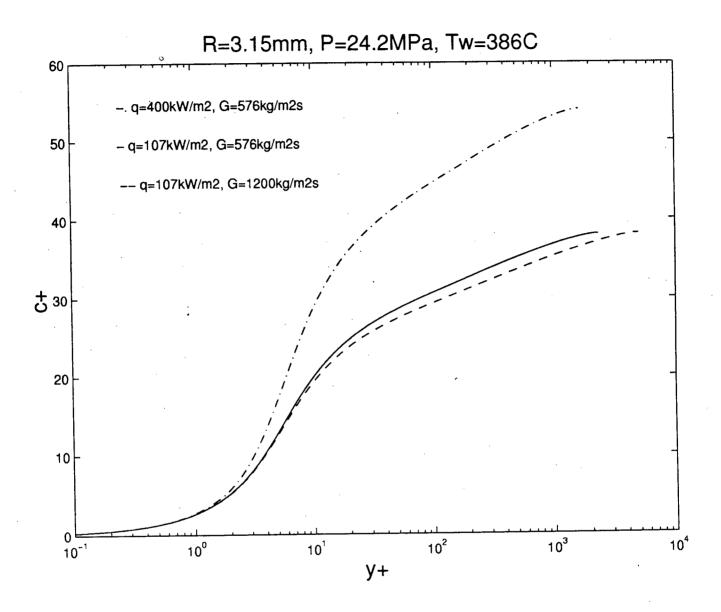


Figure 4.1. Effect of heat flux and mass flow rate on concentration profiles (molecule diameter = 5.52e-10m)

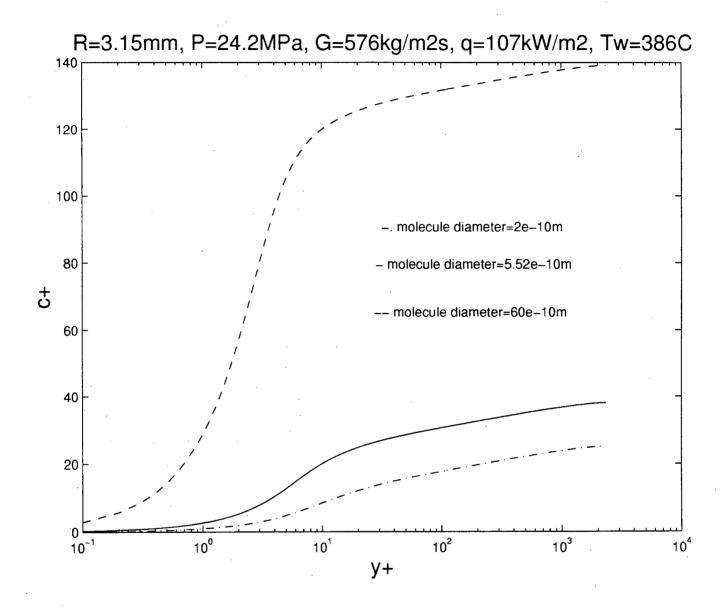


Figure 4.2. Effect of molecule diameter on concentration profiles

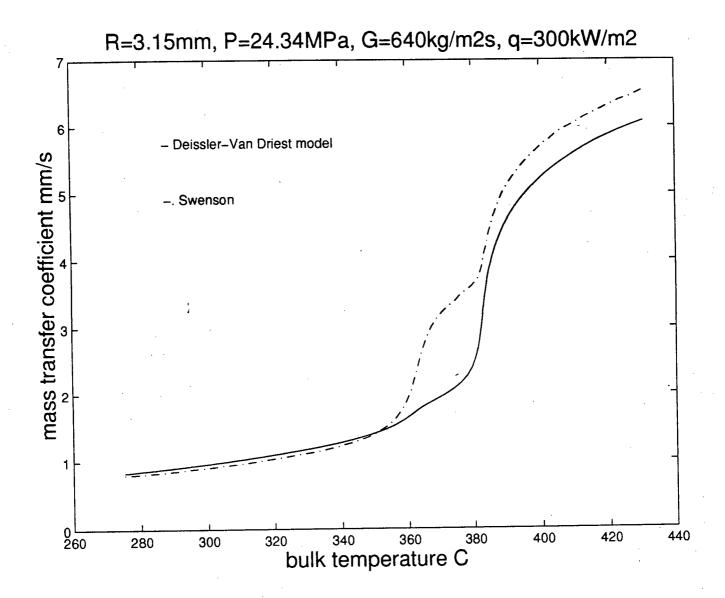


Figure 4.3. Mass transfer coefficient for molecule diameter = 5.52e-10m

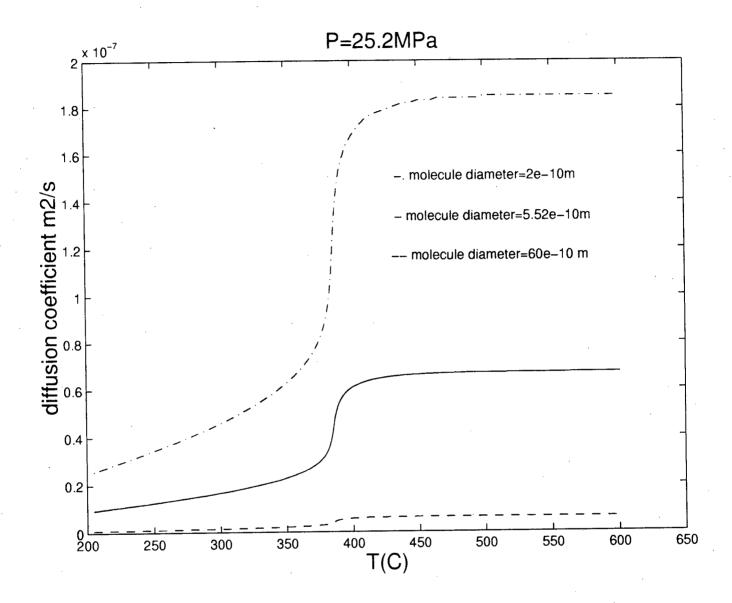


Figure 4.4. Diffusion coefficient of molecule using Stokes-Einstein relation

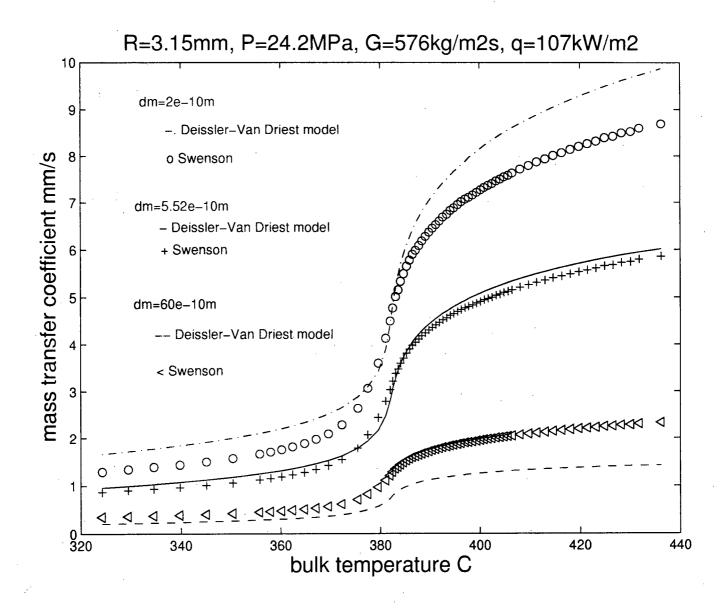


Figure 4.5. Mass transfer coefficient for different molecule diameter

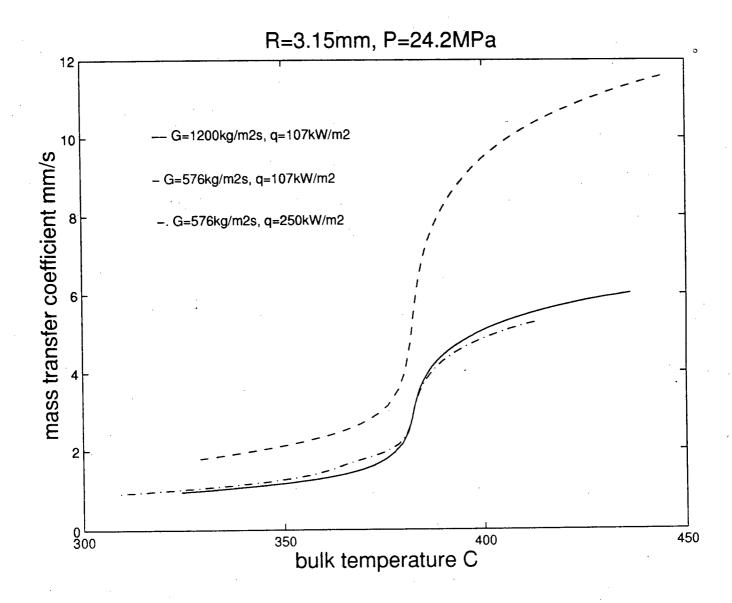


Figure 4.6. Effect of heat flux and mass flow rate on mass transfer coefficient (molecule diameter = 5.52e-10m)

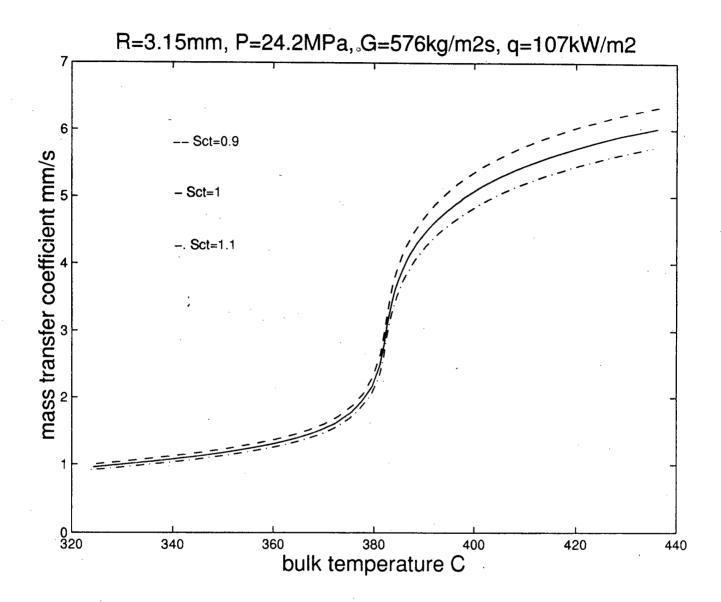


Figure 4.7. Influence of turbulent Schmidt number on mass transfer coefficient (molecule diameter =5.52e-10m)

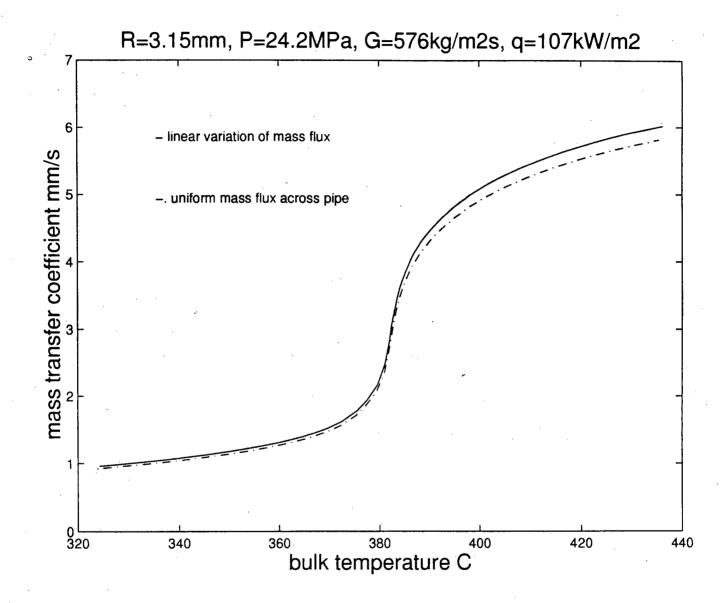


Figure 4.8. Mass transfer coefficient for different variation of mass flux (molecule diameter = 5.52e-10m)

5. CONCLUSIONS AND RECOMMENDATIONS

5.1 Conclusions

A heat and mass transfer model was developed based on concepts introduced by Deissler and Van Driest. The variation of heat flux and mass flux across the tube has a slight influence on the heat and mass transfer coefficients for fully developed turbulent flow. The linear variation of heat flux predicts heat transfer coefficient about 6.7% higher than uniform heat flux across the pipe, and a 5.7% higher peak heat transfer coefficient. The agreement of the mass transfer coefficient with different variations of mass flux is very good, especially near the pseudocritical temperature. The mass transfer coefficient is estimated with a linear variation of mass flux to be 2.7% higher than that estimated with uniform mass flux across the pipe.

The heat and mass transfer coefficients decrease with increasing turbulent Prandtl and Schmidt numbers. The peak heat transfer coefficient increases significantly with a decrease in heat flux. The mass transfer coefficients also change with heat flux. Both heat and mass transfer coefficients increase with mass flow rate. We set the turbulent Prandtl and Schmidt numbers to 1.0 in these simulations.

The heat transfer coefficient increases with bulk temperature, and reaches a peak value near the pseudocritical temperature. Beyond this point, the heat transfer coefficient decreases with bulk temperature. This is mainly due to high heat capacity at the pseudocritical temperature. In comparison with Yamagata's experiment, the Deissler-Van Driest model is better than the Swenson et al. correlation except in the subcritical region. The maximum heat transfer coefficient from the Swenson et al. correlation is reached before the pseudocritical temperature. The Deissler-Van Driest model agrees well with the UBC experimental data.

The difference between measurement and calculation might be due to a variety of causes. Different physical properties used in earlier works produce different results. Also, fully developed turbulent flow is assumed in this study; entrance length effects may have affected some of the experiments.

Buoyancy is neglected, and axisymmetric pipe flow is assumed in this study. According to Bazargan's measurement in the UBC SCWO pilot plant, in many cases, buoyancy does play a role in supercritical water flow, especially at low mass flow rates and high heat fluxes. If buoyancy is considered for supercritical water flow in horizontal pipe, the axisymmetric pipe flow assumption is not valid anymore. Although we attempted to select buoyancy-free experiments, there is no proof that the experiments from UBC or other groups are truly free of buoyancy effects.

Turbulent flow was a big challenge in science and technology during the last century and continues to be in this century. Which turbulence model is the best one? There is no obvious answer. It depends on which problem we study. The simple Prandtl mixing length model is good for constant property pipe flow. Is it good for variable property flow? Since complicated variations of water properties occur near the critical region, we use algebraic turbulence model to make this problem easy to study.

The mass transfer coefficient increases steadily and monotonically with bulk temperature. There is no peak in the pseudocritical region. The mass transfer coefficient changes dramatically near the pseudocritical temperature. This mass transfer coefficient variation is due to changing water properties. Under supercritical pressures, the diffusion coefficient increases with temperature, while density and viscosity decrease with temperature. These properties vary significantly in the pseudocritical region. The total effect of a higher diffusion coefficient, a lower density and viscosity speeds the diffusion of molecules and transport of bulk fluid. This increases the mass transfer coefficient.

The Deissler-Van Driest model and Swenson et al. correlation show the same tendency for mass transfer coefficient. Near the pseudocritical region, the mass transfer coefficient from the Swenson correlation is higher by about 50% than the Deissler-Van Driest model. The difference decreases to 6% after the pseudocritical region. One uncertainty in mass transfer modeling is the diffusion coefficient. The Stokes-Einstein formula is used under normal conditions. Is it applicable under supercritical conditions? And what modification we should have?

Although we don't have direct measurements for mass transfer coefficients now, based on an analogy between heat and mass transfer, comparison and analysis, we believe that the Deissler-Van Driest model calculation is applicable to mass transfer. It predicts the heat transfer coefficients very well, so predicted mass transfer coefficients should be acceptable. The Deissler-Van Driest model may be better than the Swenson et al. correlation in heat transfer modeling.

5.2 Recommendations

New measurements of mass transfer and further comparison are needed to improve the mass transfer model.

In order to study the effect of buoyancy and thermal entrance length, a three-dimensional model should be used. The Navier-Stokes equations, energy and concentration equation can be solved using commercial software. We can compare the wall temperature between simulation results and measurement, predict flow field, heat transfer, mass transfer and provide guidelines for experiments and design. However, this is still a very difficult problem. Aside from the need for an enormous computational mesh to resolve the wall region, it is not clear how to model the turbulence in the wall region or the diffusion of molecules in near-critical conditions.

Appendix A

Computer Code SCWATER.F

To simulate heat and mass transfer in supercritical water

```
*******************
     PROGRAM main
    Program for Simulating Mass Transfer to SCW in Tubes
    using the Deissler-Van Driest model with variable properties
    written by Dr Rogak in FORTRAN 77, modified by Li Xu
* **********************
     CALL LAMINAR
     CALL TURBULENT
     CALL SCWATER
     STOP
     END
****************
     subroutine laminar
* compare laminar velocity profiles between parabolic profile and
* using "Deissler-Van Driest" integration for constant properties
*********************
       IMPLICIT NONE
       INTEGER n, m, i
       PARAMETER (n=500)
               uu(n),ybar(n),y(n),u(n),ul(n)
       REAL*8
       REAL*8 RADIUS, G, AREA
       REAL*8 UFRIC, RP, QW, DW, CPW, TW, P, KW, VIScW, TBULK, mflow
       REAL*8 HW, PRW, MFLOW1, FLOWERR, CPAVG
       REAL*8 DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK
       REAL*8 UBAR, REY, FRIC, SHEARW, YFRIC, PI
       OPEN(3,FILE='ulaminar')
       OPEN(10, FILE='parabolic')
       PI=4.*ATAN(1.0)
       G = 120
       RADIUS=3.15e-3
       DW = 998
       Ubar=G/DW
       mflow1=G*PI*RADIUS**2
       viscW=1.003e-3
            Rev=ubar*2.*RADIUS*DW/viscW
            fric=64./Rey
            shearw=fric*DW*Ubar**2/8.
            ufric=(shearw/DW)**0.5
            yfric=viscW/DW/ufric
            RP=RADIUS/yfric
            CALL LPROFILE (RP, m, ybar, uu)
            do i=1, m
              y(i)=ybar(i)*yfric
              u(i) = uu(i) * ufric
              ul(i)=2.*ubar*(1-((RADIUS-y(i))/RADIUS)**2)
              write(3,60)i, y(i), u(i)
               write(10,60)i,y(i),ul(i)
```

```
RETURN
       END
***********
      SUBROUTINE LPROFILE (RP, m, ybar, uu)
  This routine integrates away from the wall into the bulk
 conditions for laminar flow and constant properties
**********
       IMPLICIT NONE
       INTEGER n,m
       PARAMETER (n=500)
       REAL*8
              uu(n),ybar(n)
       REAL*8 UP, YP, VISBAR, DYP, DUDY, RP
       REAL*8 T, H, CP, D, VIS, K, PR, PI, CORR
       PI=4.*ATAN(1.0)
c we integrate out from wall, in non-
 dimensional coordinates (y+=YP; T+=TP is nomenclature)
      UP=0
      YP=0
      DYP=0.1
      VISBAR=1
      m=0
      DO WHILE (YP.LT.RP)
         YP=YP+DYP
         IF (YP.GT.RP) THEN
           DYP=DYP-(YP-RP)
           YP=RP
         END IF
         m=m+1
         CORR=1-YP/RP
         dudy=CORR/VISBAR
         UP=UP+DUDY*DYP
        uu(m)=up
        ybar(m) = yp
       END DO
       RETURN
       END
******************
     subroutine turbulent
* compare universal velocity profile with Deissler-Van Driest model
* for constant properties
****************
       IMPLICIT NONE
       INTEGER n,m,i
       PARAMETER (n=5000)
               uu(n), ybar(n), uplus(n), uvan(n)
       REAL*8 RADIUS, G, AREA
       REAL*8 UFRIC, RP, QW, DW, CPW, TW, P, KW, VIScW, TBULK, mflow
       REAL*8 HW, PRW, MFLOW1, FLOWERR, CPAVG
       REAL*8 DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK
```

enddo

format (I6, 2e20.5)

60

```
REAL*8 UBAR, REY, FRIC, SHEARW, YFRIC, PI
        OPEN(11, FILE='uturbulent')
        OPEN(12, file='universal')
        PI=4.*ATAN(1.0)
        G=120000.
        RADIUS=3.15e-3
        DW=998
        Ubar=G/DW
        mflow1=G*PI*RADIUS**2
        viscW=1.003e-3
            Rey=ubar*2.*RADIUS*DW/viscW
            write(*,*)'Rey', Rey
            fric=0.316/Rey**.25
            shearw=fric*DW*Ubar**2/8.
С
         -----loop to find correct mass flow ---
80
            ufric=(shearw/DW)**0.5
            vfric=viscW/DW/ufric
            RP=RADIUS/yfric
            CALL TPROFILE (UFRIC, RP, MFLOW, m, ybar, uu, uvan)
       convert from non-dimensional forms
            mflow=mflow*yfric**2*DW*UFRIC
            FLOWERR=MFLOW/MFLOW1
            IF (ABS (FLOWERR-1.).GT.0.01) THEN
               SHEARW=SHEARW/FLOWERR**2.
               GOTO 80
            END IF
            do i=1, m
               write(11,60)i,ybar(i),uu(i)
               write(12,60)i,ybar(i),uvan(i)
            enddo
 60
        format(I6, 2E20.5)
        return
       END
*******************
      SUBROUTINE TPROFILE (UFRIC, RP, MFLOW, m, ybar, uu, uvan)
  This routine integrates away from the wall into the bulk
  conditions. The velocity profile is determined
* by the friction velocity.
*****************
       IMPLICIT NONE
       INTEGER n, m
       PARAMETER (n=5000)
                uu(n),ybar(n),uvan(n)
       REAL*8
       REAL*8 UFRIC, RP, OW, TW, P
       REAL*8 DW, hw, CPW, KW, VISW, PRW, TBULK, mflow
       REAL*8 UP, YP, TP, VISBAR, RHOBAR, CONDBAR, CPBAR
       REAL*8 MIXL, DUDY, DTDY, DYP, DMASS, HFLOW
       REAL*8 T, H, CP, D, VIS, K, PR, HAVG, TOFH
       REAL*8 PI, upv, dudyv, CORR
       PI=4.*ATAN(1.0)
c we integrate out from wall, in non-
```

```
c dimensional coordinates (y+=YP; T+=TP is nomenclature)
       UP=0
       0=vau
       YP=0
       DYP=0.1
       VISBAR=1
       RHOBAR=1
       mflow=0
       m=0
       DO WHILE (YP.LT.RP)
           YP=YP+DYP
           IF (YP.GT.RP) THEN
             DYP=DYP-(YP-RP)
             YP=RP
           END IF
           m=m+1
           MIXL=0.4*(1-EXP(-YP/26))*YP
           CORR=1-YP/RP
С
           CORR=1.
           DUDY=(SQRT(VISBAR**2.+4*MIXL**2.*RHOBAR*CORR)-VISBAR)
     C
                 / (2*MIXL**2.*RHOBAR)
           dudyv=2./(1+(1+4.*0.4**2*yp**2*(1-exp(-yp/26.))**2)**0.5)
           upv=upv+dudyv*DYP
           UP=UP+DUDY*DYP
         uu(m) = up
           uvan(m)=upv
         ybar(m) = yp
C The mass flow (non-dimensional) in the last annular cross-sectional
c element is
            DMASS=2.*PI*rhobar*(RP-YP)*DYP*UP
            mflow=mflow+DMASS
            DYP=DYP*1.01
        END DO
        RETURN
        END
************************
      subroutine SCwater
* simulating heat and mass transfer in supercritical water using
* Deissler-Van Driest model
*************************
        IMPLICIT NONE
        INTEGER NIN, NOUT, IT, NSTEP, n, m, i
        PARAMETER (n=5000)
        REAL*8
                  uu(n), tt(n), cbar(n), ybar(n), uplus(n)
        REAL*8 RADIUS, G, TMAX, DELTAT, AREA
        REAL*8 UFRIC, RP, QW, DW, CPW, TW, P, KW, VIScW, TBULK, mflow
        REAL*8 HW, PRW, MFLOW1, FLOWERR, CPAVG
        REAL*8 DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK
        REAL*8 UBAR, REY, FRIC, SHEARW, YFRIC, heatcoef
С
     variables related to mass transfer:
        REAL*8 MASSCOEF, MCOEF1, MCOEF2, MCOEF3, DIFFW, SCW, QMASS
        REAL*8 CBULK, DIFFUSE, PI, Pr, Nub, Prt, Sct, Reys
        REAL*8 TK, HK, HS, Q, Hdittus, Re, Hd, HSwenson, MS, MD
        REAL*8 Nu, Tquass
c input/output unit numbers must be passed to the egtest routines
```

```
COMMON/COUT/NIN, NOUT
        OPEN(9, FILE='read')
        OPEN(13, FILE='heat')
        OPEN(14, FILE='mass')
        OPEN(15, FILE='upyp')
        OPEN(16, FILE='typ')
        OPEN(17, FILE='cyp')
        PI=4.*ATAN(1.0)
С
      INPUT / OUTPUT ON PC:
            NIN = 2
            NOUT = 6
       READ(9,*) Prt,Sct
       READ(9,*) RADIUS
          RADIUS=RADIUS/1000.
          AREA=PI*RADIUS**2.
       READ(9,*) P
       READ(9,*) G
       READ(9,*) QW
          QW = QW * 1000.
       READ(9,*) TW
       read(9,*)Tmax
       TW=TW+273.
       Tmax=Tmax+273.
       write(13,*)' Tw
                             Tb
                                                 hs
           hd
                       Нb
       write(14,20)
20
       FORMAT ( ' Tw(C)
                            Tb(C)',
        ' h
                                   Ms
                                              Нb
                                                        Re')
       write(*,20)
       QMASS=1.
       DO WHILE (TW.LE.TMAX)
          IF((TW-273).LE.360.)then
             DELTAT=5.
          ELSEIF((TW-273).LT.380)THEN
             DELTAT=2.
          ELSEIF((TW-273).LT.420)THEN
             DELTAT=1.
          ELSEIF((TW-273).LT.450.)THEN
             DELTAT=2.
          ELSE
                DELTAT=5.
          ENDIF
             TW=TW+DELTAT
             MFLOW1=G*AREA
             CALL PROP (TW, P, DW, HW, CPW, VISCW, KW, PRW)
             DIFFW=DIFFUSE (TW, VISCW)
             SCW=VISCW/DIFFW/DW
             Ubar=G/DW
             Rey=ubar*2.*RADIUS*DW/viscW
             fric=0.316/Rey**.25
             shearw=fric*DW*Ubar**2/8.
С
         -----loop to find correct mass flow ---
80
             ufric=(shearw/DW)**0.5
             yfric=viscW/DW/ufric
             RP=RADIUS/yfric
```

```
CALL PROFILE (UFRIC, RP, QW, QMASS, TW, P, TBULK, CBULK, MFLOW,
         m, ybar, uu, tt, cbar, Prt, Sct)
       convert from non-dimensional forms
             mflow=mflow*yfric**2*DW*UFRIC
             FLOWERR=MFLOW/MFLOW1
              WRITE(*,*) 'FLOWERR=',FLOWERR
C
             IF(ABS(FLOWERR-1.).GT.0.001) THEN
                 SHEARW=SHEARW/FLOWERR**2.
                 GOTO 80
             END IF
С
         CALL PROP(TBULK, P, DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK)
             Ubar=mflow/DBULK/AREA
             Rev=ubar*2.*RADIUS*DBULK/visBULK
             HEATCOEF=OW/(TW-TBULK)
             MASSCOEF=OMASS/CBULK
             CPAVG=(HW-HBULK)/(TW-TBULK)
             Pr=CPW*viscW/KW
             Nub=HEATCOEF*RADIUS*2/KBULK
             TK=TBULK
             HK=HRIII.K
C iteration to calculate the heat transfer coefficient from Swenson
c correlation
           Reys=G*2.*RADIUS/visCW
 30
           Nu=0.00459*Revs**0.923*((HW-HBULK)/(TW-TBULK)*
                viscW/KW) **0.613*(DW/DBULK) **0.231
           HSwenson=Nu*KW/2./RADIUS
             Tquass=TBULK
             TBULK=(TBULK+TW-QW/HSwenson)/2.
С
             WRITE(*, *) 'Swenson', TBULK
             IF (ABS(Tquass-TBULK).GT.0.1) THEN
          CALL PROP(TBULK, P, DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK)
                GOTO 30
             ENDIF
             CPAVG=(HW-HBULK)/(TW-TBULK)
             MS=HSwenson*DIFFW/kw*(KW/(DW*CPAVG*DIFFW))**0.613
c iteration to calculate the heat transfer coefficient from Dittus-
c Boelter correlation
 40
             Re=G*2.*RADIUS/VISBULK
             Hdittus=0.023*Re**0.8*(CPBULK*VISBULK/KBULK)**0.4*
              KBULK/2./RADIUS
             Tquass=TBULK
             TBULK=(TBULK+TW-QW/Hdittus)/2.
              write(*,*)'Dittus', Tbulk
C
             IF (ABS(TBULK-Tquass).GT.0.1)THEN
          CALL PROP(TBULK, P, DBULK, HBULK, CPBULK, VISBULK, KBULK, PRBULK)
                GOTO 40
             ENDIF
             write(13,100) TW-273., TK-273., heatcoef/1000.,
       HSwenson/1000., Hdittus/1000., HK/1000., REY
             write(14,100) TW-273., TK-273., heatcoef/1000.,
     c MASSCOEF*1000., MS*1000., HK/1000., REY
            write(*,100) TW-273., TK-273., heatcoef/1000.,
        MASSCOEF*1000., MS*1000., HK/1000., REY
100
             FORMAT (2F8.1, 3F10.3, 2F10.0)
```

```
ENDDO
              do i=1, m
                write(15,60)i,ybar(i),uu(i)
                write(16,60)i,ybar(i),tt(i)
                write(17,60)i,ybar(i),cbar(i)
             enddo
  60
        format(I6, 2e20.5)
        write(*,*)'meshsize'.m
        END
************
       SUBROUTINE PROFILE (UFRIC, RP, QW, QMASS, TW, P, TBULK, CBULK, MFLOW,
     $ m, ybar, uu, tt, cbar, Prt, Sct)
  This routine uses Deissler-Van Driest ideas to integrate away from the
c wall into the bulk conditions. The velocity profile is determined
   by the friction velocity, which is an input to this routine.
c Fluid properties change through the profile, which means that we must
   call the thermodynamics routine to evaluate properties. The routine
c therefor must use dimensionless AND dimensional variables.
IMPLICIT NONE
       INTEGER n, m
       PARAMETER (n=5000)
       REAL*8
                 uu(n),tt(n),cbar(n),ybar(n)
       REAL*8 UFRIC, RP, QW, TW, P
       REAL*8 DW, hw, CPW, KW, VISW, PRW, TBULK, mflow
       REAL*8 UP, YP, TP, VISBAR, RHOBAR, CONDBAR, CPBAR
       REAL*8 MIXL, DUDY, DTDY, DYP, DMASS, HFLOW
       REAL*8 T, H, CP, D, VIS, K, PR, HAVG, TOFH
C
       variables related to mass transfer
       REAL*8 QMASS, CBULK, DIFF, CONC, CONCP
       REAL*8 CFLOW, DIFFBAR, SCW, DIFFW, DIFFUSE, DCDY
       REAL*8 PI, Prt, Sct, CORR
       PI=4.*ATAN(1.0)
c we integrate out from wall, in non-
c dimensional coordinates (y+=YP; T+=TP is nomenclature)
       UP=0
       YP=0
       TP=0
       CONCP=0
       DYP=0.1
       VISBAR=1
       RHOBAR=1
       CONDBAR=1
       DIFFBAR=1.
       CPBAR=1
       CALL PROP(TW, P, DW, HW, CPW, VISW, KW, PRW)
c For mass transfer, need Schmidt number
       DIFFW=DIFFUSE (TW, VISW)
      SCW=VISW/DW/DIFFW
      mflow=0
      HFLOW=0
      CFLOW=0
C
       write(*,50) ufric, RP, qw, dw, prw, tw, p
50
      format (7G11.3)
```

```
m=0
      DO WHILE (YP.LT.RP)
          YP=YP+DYP
          IF (YP.GT.RP) THEN
            DYP=DYP-(YP-RP)
            YP=RP
          END IF
          m=m+1
          MIXL=0.4*(1-EXP(-YP/26))*YP
        CORR=1-YP/RP
           CORR=1.
C
          DUDY=(SORT(VISBAR**2.+4*MIXL**2.*RHOBAR*CORR)-VISBAR)
                / (2*MIXL**2.*RHOBAR)
    С
          UP=UP+DUDY*DYP
        uu(m) = up
        ybar(m)=yp
          DTDY=CORR/(CONDBAR/PRW + RHOBAR*CPBAR*MIXL**2.*DUDY/Prt)
          DCDY=CORR/(DIFFBAR/SCW + MIXL**2.*DUDY/Sct)
          TP=TP+DTDY*DYP
          CONCP=CONCP+DCDY*DYP
C re-evaluate properties at the new temperature
          T=TW-TP*qw/(DW*CPW*Ufric)
          CONC=CONCP*QMASS/Ufric
        tt(m) = T - 273
        cbar(m) = CONCP
          IF(T.qt.360) then
С
            egtest will work
            otherwise assume properties need not be recalculated
С
            CALL PROP(T, P, D, H, CP, VIS, K, PR)
            VISBAR=VIS/VISW
            RHOBAR=D/DW
            CONDBAR=K/KW
            CPBAR=CP/CPW
            DIFF=DIFFUSE (T, VIS)
          · DIFFBAR=DIFF/DIFFW
          END IF
C The mass flow (non-dimensional) in the last annular cross-sectional
c element is
           DMASS=2.*PI*rhobar*(RP-YP)*DYP*UP
           mflow=mflow+DMASS
C enthalpy carried in this element of area is
           HFLOW=HFLOW+DMASS*H
            CFLOW=CFLOW+DMASS*CONC
            DYP=DYP*1.01
        END DO
        HAVG=HFLOW/MFLOW
        CBULK=CFLOW/MFLOW
        TBULK=TOFH (P, HAVG, T)
C We expect that the centerline temperature will be close to the bulk
c temperature, and only a small correction is needed to find the true Cbulk
c temperature.
        RETURN
        END
C**********************
       REAL*8 FUNCTION TOFH(P,H,T)
C***********************
```

```
С
    This function returns T(H,P) given an initial guess for T
     P in MPa, T in K, H in J/kg
С
      REAL*8 P, H, T
      REAL*8 DS, D, HGUESS, BDENS, DENS, HB, CP, CPB, DT
      DS = BDENS(T, P, 0)
10
      D = DENS(P, T, DS, 1.D-6)
      HGUESS=HB(T,D)*1000.
      CP = CPB(T, D) * 1000.
      write(*,*) H, Hquess, T, CP
С
      DT=(H-Hquess)/CP
      T=T+DT
      IF(ABS(DT).GT.0.2) GOTO 10
      TOFH=T
      RETURN
      END
SUBROUTINE PROP(T, P, D, H, CP, VIS, K, PR)
C************************
      This routine calls the eqtest and other routines to get
С
      the usual thermodynamic properties as a function of T and P
С
      All are in SI
        REAL*8 T, P, D, H, CP, VIS, K, PR
        REAL*8 DS, VISC, THK
        DOUBLEPRECISION BDENS, DENS, VISCOSITY, TCONDUCT, CPB, HB
            DS = BDENS(T, P, 0)
            D = DENS(P, T, DS, 1.D-6)
            call TRANSPORT (T, P, VIS, K)
            H=HB(T,D)*1000.
            CP = CPB(T, D) * 1000.
            PR=vis*cp/K
         RETURN
         END
REAL*8 FUNCTION DIFFUSE (T, VISC)
        returns diffusion coefficient of a molecule using
        Stokes-Einstein, with all variables in SI.
С
     REAL*8 DM, DIFF, T, VISC, PI, BOLTZ
       PARAMETER (PI = 3.14159265359, BOLTZ = 1.38E-23)
      diameter of the molecule in meters
C
      DM = 5.52e-10
      DIFF = BOLTZ*T/(3*PI*VISC*DM)
      DIFFUSE = DIFF
     RETURN
     END
*****************
* The following subroutine is from Majid Bazargan for calculation of
* viscosity and thermal conductivity. The viscosity is from the IAPS
* Formulation 1985 for the viscosity of ordinary water substance, and
\star the thermal conductivity is from the IAPS Formulation 1985 for the
* viscosity of ordinary water substance, the tenth international
```

```
* conference on the properties of steam, Moscow, USSR., September, 1984
*******************
*******************
     subroutine TRANSPORT (T, P, VISC, THK)
*****************
     GIVEN T AND P, THIS ROUTINE CALCULATES VISCOSITY AND
С
     THERMAL CONDUCTIVITY OF WATER. "eqsub.f" OR "iapws957.f"
С
     MUST BE ATTACHED TO THE MAIN PROGRAM USED IN CONJUNCTION
С
С
     WITH THIS ROUTINE.
     IMPLICIT REAL*8 (A-H,O-Z)
     IMPLICIT INTEGER (I-N)
     REAL*8 ACOEF(4), BCOEF(6,7), ECOEF(4), FCOEF(5,6)
C
     COMMON/CCPEQ/TCEQ, PCEQ, DCEQ
     COMMON/CSUB2/R, XMOL, TC, PC, DC
     COMMON/CNORM/TNORM, DNORM
     COMMON/CSUB3/TTR, PTR, DLTR, DVTR, TBOYL, PBOYL, DLB, DVB
     COMMON/COUT/NIN, NOUT
C
       BRO=BDENS(T, P, 0)
       RO=DENS(P,T,BRO,1.D-6)
C
       TSTAR = 647.27
       ROSTAR = 317.763
       PSTAR = 22.115E06
       VISTAR = 55.071E-6
       THKSTAR = 0.4945
C
       TBAR = T/TSTAR
       ROBAR = RO / ROSTAR
       PBAR = P/PSTAR
C NEWTON'S FORMULA IS USED IN THE FOLLOWING TO CALCULATE
                            del(RHO)/del(P)
С
С
       DELP = 0.1
       P0 = P
       P1 = P + DELP
       P2 = P + 2*DELP
       P3 = P + 3*DELP
       P4 = P + 4*DELP
       ROO = RO
       BRO1=BDENS(T, P1, 0)
       RO1=DENS(P1, T, BRO1, 1.D-6)
       BRO2=BDENS(T, P2, 0)
       RO2=DENS(P2, T, BRO2, 1.D-6)
       BRO3=BDENS (T, P3, 0)
       RO3=DENS (P3, T, BRO3, 1.D-6)
       BRO4=BDENS(T, P4, 0)
       RO4=DENS (P4, T, BRO4, 1.D-6)
C
       DELRO0=RO1-RO0
       DELRO1=RO2-RO1
```

```
DELRO2=RO3-RO2
       DELRO3=RO4-RO3
С
       DEL2RO0=DELRO1-DELRO0
       DEL2RO1=DELRO2-DELRO1
       DEL2RO2=DELRO3-DELRO2
С
       DEL3RO0=DEL2RO1-DEL2RO0
       DEL3RO1=DEL2RO2-DEL2RO1
С
       DEL4RO0=DEL3RO1-DEL3RO0
С
      DRODP = (DELROO - (0.5*DEL2ROO) + (DEL3ROO/3) - (DEL4ROO/4)) / DELP
       XTBAR = ROBAR*PSTAR*DRODP/ROSTAR
ACOEF(1) = 1.000000
       ACOEF(2) = 0.978197
       ACOEF(3) = 0.579829
       ACOEF(4) = -0.202354
С
       BCOEF(1,1) = 0.5132047
        BCOEF(1,2) = 0.2151778
        BCOEF(1,3) = -0.2818107
        BCOEF(1,4) = 0.1778064
        BCOEF(1,5) = -0.0417661
        BCOEF(1,6) = 0.0000000
        BCOEF(1,7) = 0.0000000
        BCOEF(2,1) = 0.3205656
        BCOEF(2,2) = 0.7317883
        BCOEF(2,3) = -1.070786
        BCOEF(2,4) = 0.4605040
        BCOEF(2,5) = 0.0000000
        BCOEF(2,6) = -0.01578386
        BCOEF(2,7) = 0.0000000
        BCOEF(3,1) = 0.0000000
        BCOEF(3,2) = 1.2410440
        BCOEF(3,3) = -1.263184
        BCOEF(3,4) = 0.2340379
        BCOEF(3,5) = 0.0000000
        BCOEF(3,6) = 0.0000000
        BCOEF(3,7) = 0.0000000
        BCOEF(4,1) = 0.0000000
        BCOEF(4,2) = 1.476783
        BCOEF(4,3) = 0.0000000
        BCOEF(4,4) = -0.4924179
        BCOEF(4,5) = 0.1600435
        BCOEF(4,6) = 0.0000000
        BCOEF(4,7) = -0.003629481
        BCOEF(5,1) = -0.7782567
        BCOEF(5,2) = 0.0000000
        BCOEF(5,3) = 0.0000000
        BCOEF(5,4) = 0.0000000
        BCOEF(5,5) = 0.0000000
        BCOEF(5,6) = 0.0000000
        BCOEF(5,7) = 0.0000000
        BCOEF(6,1) = 0.1885447
```

```
BCOEF(6,2) = 0.0000000
       BCOEF(6,3) = 0.0000000
       BCOEF(6,4) = 0.0000000
       BCOEF(6,5) = 0.0000000
       BCOEF(6,6) = 0.0000000
       BCOEF(6,7) = 0.0000000
С
       ECOEF(1) = 1.000000
       ECOEF(2) = 6.978267
       ECOEF(3) = 2.599096
       ECOEF(4) = -0.998254
C
        FCOEF(1,1) = 1.3293046
        FCOEF(1,2) = -0.40452437
        FCOEF(1,3) = 0.24409490
        FCOEF(1,4) = 0.018660751
        FCOEF(1,5) = -0.12961068
        FCOEF(1,6) = 0.044809953
        FCOEF(2,1) = 1.7018363
        FCOEF(2,2) = -2.2156845
        FCOEF(2,3) = 1.6511057
        FCOEF(2,4) = -0.76736002
        FCOEF(2,5) = 0.37283344
        FCOEF(2,6) = -0.11203160
        FCOEF(3,1) = 5.2246158
        FCOEF(3,2) = -10.124111
        FCOEF(3,3) = 4.9874687
        FCOEF (3, 4) = -0.27297694
        FCOEF(3,5) = -0.43083393
        FCOEF(3,6) = 0.13333849
        FCOEF(4,1) = 8.7127675
        FCOEF(4,2) = -9.5000611
        FCOEF(4,3) = 4.3786606
        FCOEF(4,4) = -0.91783782
        FCOEF(4,5) = 0.0000000
        FCOEF(4,6) = 0.0000000
        FCOEF(5,1) = -1.8525999
        FCOEF(5,2) = 0.93404690
        FCOEF(5,3) = 0.0000000
        FCOEF(5,4) = 0.0000000
        FCOEF(5,5) = 0.0000000
        FCOEF(5,6) = 0.0000000
С
            CALCULATIONS FOR VISCOSITY; VISC=VISCO*VISC1*VISC2
С
С
        V0 = 0.0
       DO 21 k=1, 4
        KK=K-1
        VO = VO + ACOEF(K) / (TBAR**KK)
        CONTINUE
  21
        VISCO = (SQRT(TBAR))/VO
C
            V1 = 0.0
        DO 23 I=1,6
        II=I-1
         DO 22 J=1,7
```

```
JJ=J-1
        V1 = V1 + BCOEF(I,J)*((1/TBAR -1)**II)*((ROBAR-1)**JJ)
 22
 23
       CONTINUE
       VISC1 = EXP(ROBAR*V1)
С
       VISC2=1
       XBART=ROBAR*DRODP
С
       IF((TBAR.GE.0.997.AND.TBAR.LE.1.0082).OR.
     +(ROBAR:GE.0.775.AND.ROBAR.LE.1.290))THEN
С
           IF (XBART.GE.21.93) THEN
С
           VISC2=0.992*(XBART**0.0263)
С
           ENDIF
С
       ENDIF
С
           VISC=VISTAR*VISCO*VISC1*VISC2
C CALCULATIONS FOR THEMAL CONDUCTIVITY; THK=THK0*THK1 + THK2
C
       THO = 0.0
       DO 31 L=1, 4
       LL=L-1
        THO = THO + ECOEF(L) / (TBAR**LL)
  31
        CONTINUE
        THK0 = SQRT(TBAR)/TH0
С
           TH1 = 0.0
        DO 33 M=1,5
        MM=M-1
         DO 32 N=1,6
         TH1 = TH1' + FCOEF(M, N) * ((1/TBAR -1) * *MM) * ((ROBAR-1) * *NN)
  32
        CONTINUE
        CONTINUE
  33
        THK1 = EXP(ROBAR*TH1)
C TO CALCULATE THK2, del(P)/del(T) AT CONSTANT DENSITY IS REQUIRED
      LIKEWISE del(RO)/del(P), NEWTON'S FORMULA IS USED:
С
С
        DELT = 0.1
        TO = T
        T1 = T + DELT
        T2 = T + 2 * DELT
        T3 = T+3*DELT
        T4 = T+4*DELT
        P0 = P
        P1 = PB(T1, R0)
        P2 = PB(T2,R0)
        P3 = PB(T3, R0)
        P4 = PB(T4, RO)
С
        DELP0=P1-P0
        DELP1=P2-P1
        DELP2=P3-P2
        DELP3=P4-P3
С
```

```
DEL2P0=DELP1-DELP0
        DEL2P1=DELP2-DELP1
        DEL2P2=DELP3-DELP2
С
        DEL3P0=DEL2P1-DEL2P0
        DEL3P1=DEL2P2-DEL2P1
С
        DEL4P0=DEL3P1-DEL3P0
С
        DPDT = (DELPO-(0.5*DEL2PO)+(DEL3PO/3)-(DEL4PO/4))/DELT
С
        ONE=(0.0013848*SQRT(ROBAR))/(VISC0*VISC1)
С
        ONE=(0.0013848*SQRT(ROBAR))/VISC/10e-6
        TWO=((TBAR/ROBAR)*(DPDT*TSTAR/PSTAR))**2
        THREE=XTBAR**0.4678
        FOUR=EXP((-18.66*(TBAR-1)**2)-(ROBAR-1)**4)
        THK2=ONE*TWO*THREE*FOUR
        THK=THKSTAR* (THKO*THK1+THK2)
      RETURN
      END
```

Appendix B

Sample input and output files

Sample input file <read>

Input		Explanations		
1. 3.15 24.2 576 107	1.	//Prt Sct //R(mm) //P(MPa) //G(kg/m2s) //q(kW/m2)		
380		//Tw(C)		
410		//Tmax(C)		

Output file <ulaminar> //laminar velocity output for constant properties

Output file <parabolic> // laminar analytic parabolic velocity for constant properties

Output file <uturbulent> // turbulent velocity for constant properties

Output file <universal> // Van-Driest universal velocity profile for constant properties

Output file <upyp> // velocity profile with variable properties

Output file <typ> // temperature profile with variable properties

Output file <cyp> // concentration profile with variable properties

Sample output file <heat>

Tw: wall temperature (C) Tb: bulk temperature (C),

h: heat transfer coefficient using Deissler-Van Driest model (kW/m2C)

hs: heat transfer coefficient from Swenson correlation (kW/m2C)

hd: heat transfer coefficient from Dittus-Boelter correlation (kW/m2C)

Hb: bulk enthalpy (kJ/kg)	Re: Reynolds number

Tw	Tb	h	hs	hd	НЬ	Re
381.0	375.5	19.433	20.530	13.792	1873.	64679.
382.0	377.5	23.795	29,600	14.466	1911.	67917.
383.0	379.6	31.127	36.070	15.557	1969.	73491.
384.0	381.1	37.428	36.444	18.538	2050.	82092.
385.0	382.0	35.518	32.162	37.927	2127.	90871.
386.0	382.5	30.980	27.636	33.741	2186.	97520.
387.0	383.1	27.141	23.994	30.123	2232.	102299.
388.0	383.6	24.203	21.422	26.454	2269.	105981.
389.0	384.1	21.931	19.268	23.868	2300.	108924.

390.0	384.7	20.130	17.576	21.496	2328.	111349.
391.0	385.3	18.688	16.214	19.868	2352.	113401.
392.0	385.9	17.476	15.097	18.526	2374.	115140.
393.0	386.5	16.464	14.163	17.398	2394.	116755.
3.94.0	387.1	15.587	13.369	16.436	2413.	118032.
395.0	387.8	14.827	12.724	15.602	2430.	119163.
396.0	388.4	14.161	12.126	14.877	2446.	120171.
397.0	389.1	13.573	11.600	14.237	2461.	121068.
398.0	389.8	13.049	11.133	13.668	2475.	121876.
399.0	390.5	12.579	10.715	13.158	2489.	122606.
400.0	391.2	12.153	10.339	12.631	2502.	123267.
401.0	391.9	11.767	9.998	12.216	2514.	123867.
402.0	392.6	11.414	9.687	11.837	2526.	124409.
403.0	393.4	11.090	9.402	11.489	2538.	124903.
404.0	394.1	10.791	9.141	11.170	2549.	125358.
405.0	394.8	10.515	8.899	10.875	2560.	125771.
406.0	395.6	10.258	8.675	10.601	2570.	126147.
407.0	396.3	10.019	8.466	10.346	2580.	126491.
408.0	397.1	9.796	8.272	10.109	2590.	126808.
409.0	397.8	9.594	8.097	9.886	2599.	127232.
410.0	398.6	9.397	7.926	9.678	2609.	127498.
411.0	399.4	9.213	7.765	9.482	2618.	127740.

Sample output file <mass>

Tw: wall temperature (C)

Tb: bulk temperature (C)

h: heat transfer coefficient using Deissler-Van Driest model (kW/m2C)

M: mass transfer coefficient using Deissler-Van Driest model (mm/s)

Ms: mass transfer coefficient using Swenson correlation for mass transfer (mm/s)

Hb: bulk enthalpy (kJ/kg) Re: Reynolds number

Tw(C)	Tb(C)	h	M	Ms	Hb	Re
381.0	375.5	19.433	1.780	1.780	1873.	64679.
382.0	377.5	23.795	1.936	2.071	1911.	67917.
383.0	379.6	31.127	2.164	2.434	1969.	73491.
384.0	381.1	37.428	2.475	2.789	2050.	82092.
385.0	382.0	35.518	2.805	3.035	2127.	90871.
386.0	382.5	30.980	3.074	3.223	2186.	97520.
387.0	383.1	27.141	3.286	3.386	2232.	102299.
388.0	383.6	24.203	3.460	3.481	2269.	105981.
389.0	384.1	21.931	3.609	3.605	2300.	108924.
390.0	384.7	20.130	3.739	3.716	2328.	111349.
391.0	385.3	18.688	3.854	3.817	2352.	113401.
392.0	385.9	. 17.476	3.958	3.908	2374.	115140.
393.0	386.5	16.464	4.056	3.993	2394.	116755.
394.0	387.1	15.587	4.142	4.071	2413.	118032.
395.0	387.8	14.827	4.221	4.119	2430.	119163.
396.0	388.4	14.161	4.295	4.186	2446.	120171.
397.0	389.1	13.573	4.365	4.250	2461.	121068.
398.0	389.8	13.049	4.430	4.310	2475.	121876.
399.0	390.5	12.579	4.492	4.367	2489.	122606.
400.0	391.2	12.153	4.550	4.421	2502.	123267.

401.0	391.9	11.767	4.606	4.473	2514.	123867.
402.0	392.6	11.414	4.658	4.523	2526.	124409.
403.0	393.4	11.090	4.709	4.571	2538.	124903.
404.0	394.1	10.791	4.757	4.616	2549.	125358.
405.0	394.8	10.515	4.803	4.660	2560.	125771.
406.0	395.6	10.258	4.848	4.703	2570.	126147.
407.0	396.3	10.019	4.891	4.744	2580.	126491.
408.0	397.1	9.796	4.932	4.783	2590.	126808.
409.0	397.8	9.594	4.977	4.807	2599.	127232.
410.0	398.6	9.397	5.015	4.844	2609.	127498.
411.0	399.4	9.213	5.052	4.880	2618.	127740.